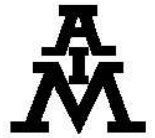


# SAFETY DATA SHEET



Aimterge 6035

Safety Data Sheet according to GB/T 16483-2008 and GB/T 17519-2013

## Section 1. Chemical product and company identification

**GHS product identifier** : Aimterge 6035  
**GHS reference number** : Not available.  
**Product type** : Liquid.

### Identified uses

Not applicable.

### Supplier's details

: International:  
AIM  
9100 Henri Bourassa East  
Montreal, QC  
H1E 2S4  
(514) 494-2000  
  
In China:  
AIM Solder (CHANGXING) Company Limited  
No.1208-D Chenwang Rd., Taihu St.  
Changxing County, Huzhou, Zhejiang  
0572-6683800  
  
In Malaysia:  
AIM Solder (Malaysia)  
No. 2A, Jalan Industri Seri Juru,  
Taman Industri Seri Juru, 14000 Bukit Mertajam,  
Pulau Pinang, Malaysia  
+6012 800 1936

**Emergency telephone number (with hours of operation)** : INFOTRAC  
North America: (800) 535-5053  
International: (352) 323-3500

## Section 2. Hazards identification

**Classification of the substance or mixture according to GB 13690-2009 and GB 30000-2013**

**Classification of the substance or mixture** : ACUTE TOXICITY (oral) - Category 5  
SKIN CORROSION/IRRITATION - Category 1B  
SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 1  
SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3  
AQUATIC HAZARD (LONG-TERM) - Category 2

### GHS label elements

**Hazard pictograms** :



**Signal word** : Danger

## Section 2. Hazards identification

- Hazard statements** : May be harmful if swallowed.  
Causes severe skin burns and eye damage.  
Causes serious eye damage.  
May cause respiratory irritation.  
Toxic to aquatic life with long lasting effects.
- Precautionary statements**
- Prevention** : Wear protective gloves, protective clothing and eye or face protection. Use only outdoors or in a well-ventilated area. Avoid release to the environment. Avoid breathing vapor. Wash thoroughly after handling.
- Response** : IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER or doctor. IF SWALLOWED: Immediately call a POISON CENTER or doctor. Rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. Immediately call a POISON CENTER or doctor. Wash contaminated clothing before reuse. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor.
- Storage** : Store in a well-ventilated place. Keep container tightly closed. Store locked up.
- Disposal** : Dispose of contents and container in accordance with all local, regional, national and international regulations.
- Other hazards which do not result in classification** : None known.

## Section 3. Composition/information on ingredients

- Substance/mixture** : Mixture
- Other means of identification** : Not applicable

### CAS number/other identifiers

- CAS number** : Not applicable.
- EC number** : Mixture.

Ingredient name	%	CAS number
2-aminoethanol	30 - 40	141-43-5
2-(2-butoxyethoxy)ethanol	20 - 30	112-34-5
glycerol	10 - 20	56-81-5
Glycolic Acid	0.1 - 10	79-14-1
MONOFAX 57	0.1 - 10	-

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

## Section 4. First aid measures

### Description of necessary first aid measures

- Eye contact** : Get medical attention immediately. Call a poison center or physician. Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician.

## Section 4. First aid measures

- Inhalation** : Get medical attention immediately. Call a poison center or physician. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Skin contact** : Get medical attention immediately. Call a poison center or physician. Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Chemical burns must be treated promptly by a physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

### Most important symptoms/effects, acute and delayed

#### Potential acute health effects

- Eye contact** : Causes serious eye damage.
- Inhalation** : May cause respiratory irritation.
- Skin contact** : Causes severe burns.
- Ingestion** : May be harmful if swallowed.

#### Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:  
pain  
watering  
redness
- Inhalation** : Adverse symptoms may include the following:  
respiratory tract irritation  
coughing
- Skin contact** : Adverse symptoms may include the following:  
pain or irritation  
redness  
blistering may occur
- Ingestion** : Adverse symptoms may include the following:  
stomach pains

### Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Specific treatments** : No specific treatment.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

## Section 4. First aid measures

See toxicological information (Section 11)

## Section 5. Fire-fighting measures

### Extinguishing media

- Suitable extinguishing media** : Use an extinguishing agent suitable for the surrounding fire.
- Unsuitable extinguishing media** : None known.

**Specific hazards arising from the chemical** : In a fire or if heated, a pressure increase will occur and the container may burst. This material is toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

**Hazardous thermal decomposition products** : Decomposition products may include the following materials:  
carbon dioxide  
carbon monoxide  
nitrogen oxides

**Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

**Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

## Section 6. Accidental release measures

### Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
- For emergency responders** : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

**Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.

### Methods and materials for containment and cleaning up

- Small spill** : Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

## Section 7. Handling and storage

### Precautions for safe handling

**Protective measures** : Put on appropriate personal protective equipment (see Section 8). Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

**Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

**Conditions for safe storage, including any incompatibilities** : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

## Section 8. Exposure controls/personal protection

### Control parameters

#### Occupational exposure limits

Ingredient name	Exposure limits
2-aminoethanol	<b>GBZ 2.1 (China, 8/2019).</b> PC-TWA: 8 mg/m <sup>3</sup> 8 hours. PC-STEL: 15 mg/m <sup>3</sup> 15 minutes.
2-(2-butoxyethoxy)ethanol	<b>ACGIH TLV (United States, 3/2020).</b> TWA: 10 ppm 8 hours. Form: Inhalable fraction and vapor

**Appropriate engineering controls** : Use only with adequate ventilation. If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

**Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

### Individual protection measures

**Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

**Eye/face protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles and/or face shield. If inhalation hazards exist, a full-face respirator may be required instead.

#### Skin protection

## Section 8. Exposure controls/personal protection

- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

## Section 9. Physical and chemical properties

### Appearance

- Physical state** : Liquid.
- Color** : Not available.
- Odor** : Not available.
- Odor threshold** : Not available.
- pH** : 10.26
- Melting point** : Not available.
- Boiling point** : Not available.
- Flash point** : Not available.
- Evaporation rate** : Not available.
- Flammability (solid, gas)** : Highly flammable in the presence of the following materials or conditions: open flames, sparks and static discharge.  
Flammable in the presence of the following materials or conditions: oxidizing materials and combustible materials.  
Slightly flammable in the presence of the following materials or conditions: heat.  
Non-flammable in the presence of the following materials or conditions: shocks and mechanical impacts, reducing materials, organic materials, metals, acids, alkalis and moisture.
- Lower and upper explosive (flammable) limits** : Not available.
- Vapor pressure** : Not available.
- Vapor density** : Not available.
- Relative density** : 1.03
- Solubility** : Not available.
- Partition coefficient: n-octanol/water** : Not applicable.
- Auto-ignition temperature** : Not available.
- Decomposition temperature** : Not available.
- Viscosity** : Not available.

## Section 10. Stability and reactivity

- Reactivity** : No specific test data related to reactivity available for this product or its ingredients.
- Chemical stability** : The product is stable.
- Possibility of hazardous reactions** : Under normal conditions of storage and use, hazardous reactions will not occur.
- Conditions to avoid** : No specific data.
- Incompatible materials** : No specific data.
- Hazardous decomposition products** : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

## Section 11. Toxicological information

### Information on toxicological effects

#### Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
2-aminoethanol	LD50 Oral	Guinea pig	620 mg/kg	-
	LD50 Oral	Mouse	700 mg/kg	-
	LD50 Oral	Rat	1720 mg/kg	-
2-(2-butoxyethoxy)ethanol	LD50 Oral	Rat	1720 mg/kg	-
	LD50 Dermal	Rabbit	2700 mg/kg	-
	LD50 Dermal	Rabbit	4120 mg/kg	-
	LD50 Oral	Mouse	2400 mg/kg	-
	LD50 Oral	Mouse	2400 mg/kg	-
glycerol	LD50 Oral	Rat	4500 mg/kg	-
	LD50 Oral	Rat	5660 mg/kg	-
	LD50 Oral	Guinea pig	7750 mg/kg	-
	LD50 Oral	Mouse	4090 mg/kg	-
Glycolic Acid	LD50 Oral	Rat	12600 mg/kg	-
	LD50 Oral	Rat	12600 mg/kg	-
	LD50 Oral	Guinea pig	1920 mg/kg	-
	LD50 Oral	Rat	1950 mg/kg	-

#### Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
2-aminoethanol	Eyes - Severe irritant	Rabbit	-	250 ug	-
	Skin - Moderate irritant	Rabbit	-	505 mg	-
2-(2-butoxyethoxy)ethanol	Eyes - Moderate irritant	Rabbit	-	24 hours 20 mg	-
	Eyes - Severe irritant	Rabbit	-	20 mg	-
glycerol	Eyes - Mild irritant	Rabbit	-	24 hours 500 mg	-
	Skin - Mild irritant	Rabbit	-	24 hours 500 mg	-

#### Sensitization

No known significant effects or critical hazards.

#### Mutagenicity

No known significant effects or critical hazards.

#### Carcinogenicity

No known significant effects or critical hazards.

#### Reproductive toxicity

## Section 11. Toxicological information

No known significant effects or critical hazards.

### Teratogenicity

No known significant effects or critical hazards.

### Specific target organ toxicity (single exposure)

Name	Category	Route of exposure	Target organs
Aimterge 6035	Category 3	-	Respiratory tract irritation
2-aminoethanol	Category 3	-	Respiratory tract irritation

### Specific target organ toxicity (repeated exposure)

No known significant effects or critical hazards.

### Aspiration hazard

No known significant effects or critical hazards.

**Information on the likely routes of exposure** : Not available.

### Potential acute health effects

**Eye contact** : Causes serious eye damage.  
**Inhalation** : May cause respiratory irritation.  
**Skin contact** : Causes severe burns.  
**Ingestion** : May be harmful if swallowed.

### Symptoms related to the physical, chemical and toxicological characteristics

**Eye contact** : Adverse symptoms may include the following:  
 pain  
 watering  
 redness

**Inhalation** : Adverse symptoms may include the following:  
 respiratory tract irritation  
 coughing

**Skin contact** : Adverse symptoms may include the following:  
 pain or irritation  
 redness  
 blistering may occur

**Ingestion** : Adverse symptoms may include the following:  
 stomach pains

### Delayed and immediate effects and also chronic effects from short and long term exposure

#### Short term exposure

**Potential immediate effects** : Not available.  
**Potential delayed effects** : Not available.

#### Long term exposure

**Potential immediate effects** : Not available.  
**Potential delayed effects** : Not available.

### Potential chronic health effects

Not available.

**General** : No known significant effects or critical hazards.



## Section 11. Toxicological information

<b>Carcinogenicity</b>	: No known significant effects or critical hazards.
<b>Mutagenicity</b>	: No known significant effects or critical hazards.
<b>Teratogenicity</b>	: No known significant effects or critical hazards.
<b>Developmental effects</b>	: No known significant effects or critical hazards.
<b>Fertility effects</b>	: No known significant effects or critical hazards.

### Numerical measures of toxicity

#### Acute toxicity estimates

Route	ATE value
Oral	2500 mg/kg

<b>Other information</b>	: To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.
--------------------------	--

## Section 12. Ecological information

### Toxicity

Product/ingredient name	Result	Species	Exposure
2-aminoethanol	Acute EC50 8.42 mg/l Fresh water	Algae - Desmodesmus subspicatus	72 hours
	Acute LC50 >100000 µg/l Marine water	Crustaceans - Crangon crangon - Adult	48 hours
2-(2-butoxyethoxy)ethanol	Acute LC50 170 mg/l Fresh water	Fish - Carassius auratus	96 hours
	Acute LC50 1300000 µg/l Fresh water	Fish - Lepomis macrochirus	96 hours

### Persistence/degradability

Not available.

### Bioaccumulative potential

Product/ingredient name	LogP <sub>ow</sub>	BCF	Potential
2-aminoethanol	-1.31	-	low
2-(2-butoxyethoxy)ethanol	1	-	low
glycerol	-1.76	-	low

### Mobility in soil





<b>Soil/water partition coefficient (K<sub>oc</sub>)</b>	: Not available.
--	------------------

<b>Other adverse effects</b>	: No known significant effects or critical hazards.
------------------------------	---

## Section 13. Disposal considerations

**Disposal methods** : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

## Section 14. Transport information

	China	UN	IMDG	IATA
<b>UN number</b>	UN2491	UN2491	UN2491	UN2491
<b>UN proper shipping name</b>	Ethanolamine solution	Ethanolamine solution	Ethanolamine solution	Ethanolamine solution
<b>Transport hazard class(es)</b>	8 	8 	8 	8 
<b>Packing group</b>	III	III	III	III
<b>Environmental hazards</b>	Yes. The environmentally hazardous substance mark is not required.	Yes. The environmentally hazardous substance mark is not required.	Yes.	Yes. The environmentally hazardous substance mark is not required.
<b>Additional information</b>	-	-	The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg.	The environmentally hazardous substance mark may appear if required by other transportation regulations.

**Special precautions for user** : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

## Section 15. Regulatory information

**Safety, health and environmental regulations specific for the product** : No known specific national and/or regional regulations applicable to this product (including its ingredients).

**China inventory (IECSC)** : Not determined.

### List of Goods banned for Importing

None of the components are listed.

### List of Goods banned for Exporting

None of the components are listed.

### List of Toxic Chemicals Severely Restricted for Importing & Exporting by China

None of the components are listed.

## Section 15. Regulatory information

### International regulations

#### Montreal Protocol

Not listed.

#### Stockholm Convention on Persistent Organic Pollutants

Not listed.

#### Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

#### UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

### International lists

#### National inventory

<b>Australia</b>	: All components are listed or exempted.
<b>Canada</b>	: All components are listed or exempted.
<b>Europe</b>	: All components are listed or exempted.
<b>Japan</b>	: <b>Japan inventory (CSCL)</b> : All components are listed or exempted. <b>Japan inventory (ISHL)</b> : Not determined.
<b>Malaysia</b>	: Not determined
<b>New Zealand</b>	: Not determined.
<b>Philippines</b>	: All components are listed or exempted.
<b>Republic of Korea</b>	: All components are listed or exempted.
<b>Taiwan</b>	: Not determined.
<b>United States</b>	: Not determined.

## Section 16. Other information

### History

**Date of printing** : 6/18/2021

**Date of issue/Date of revision** : 6/18/2021

**Date of previous issue** : 5/31/2021

**Version** : 0.1

### Key to abbreviations

: ATE = Acute Toxicity Estimate  
 BCF = Bioconcentration Factor  
 GHS = Globally Harmonized System of Classification and Labelling of Chemicals  
 IATA = International Air Transport Association  
 IBC = Intermediate Bulk Container  
 IMDG = International Maritime Dangerous Goods  
 LogPow = logarithm of the octanol/water partition coefficient  
 MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)  
 UN = United Nations

**References** : Not available.

✔ Indicates information that has changed from previously issued version.

### Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.