

# SAFETY DATA SHEET

Alloy SAC305 NC 209 AXT



## Section 1. Identification

**GHS product identifier** : Alloy SAC305 NC 209 AXT  
**Reference number** : Not available.  
**Other means of identification** : LF 218 209AXT/NC  
**Product type** : Solid. [Cored Wire]

### Relevant identified uses of the substance or mixture and uses advised against

Not applicable.

**Supplier's details** : AIM  
9100 Henri Bourassa East  
Montreal, QC  
H1E 2S4  
(514) 494-2000  
  
In the United States:  
AIM  
25 Kenney Drive  
Cranston, RI 02920  
(800) CALL-AIM  
  
In México  
AIM Soldadura de México  
Circuito Interior Norte # 460  
Parque Industrial Salvarcar  
Ciudad Juárez, Chih.  
(656) 630-0032

**Emergency telephone number (with hours of operation)** : INFOTRAC  
North America: (800) 535-5053  
International: (352) 323-3500

## Section 2. Hazards identification

**OSHA/HCS status** : While this material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200), this SDS contains valuable information critical to the safe handling and proper use of the product. This SDS should be retained and available for employees and other users of this product.

**Classification of the substance or mixture** : Not classified.

### GHS label elements

**Signal word** : No signal word.  
**Hazard statements** : No known significant effects or critical hazards.

### Precautionary statements

**Prevention** : Not applicable.  
**Response** : Not applicable.  
**Storage** : Not applicable.  
**Disposal** : Not applicable.

**Hazards not otherwise classified** : None known.

## Section 3. Composition/information on ingredients

**Substance/mixture** : Mixture  
**Other means of identification** : LF 218 209AXT/NC

Ingredient name	%	CAS number
tin	≥90	7440-31-5
silver	≤3	7440-22-4
Rosin	≤3	65997-06-0
copper	≤1	7440-50-8

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

**There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.**

Occupational exposure limits, if available, are listed in Section 8.

## Section 4. First aid measures

### Description of necessary first aid measures

- Eye contact** : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.
- Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical attention if symptoms occur.
- Skin contact** : Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur.
- Ingestion** : Wash out mouth with water. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.

### Most important symptoms/effects, acute and delayed

#### Potential acute health effects

- Eye contact** : No known significant effects or critical hazards.
- Inhalation** : No known significant effects or critical hazards.
- Skin contact** : No known significant effects or critical hazards.
- Ingestion** : No known significant effects or critical hazards.

#### Over-exposure signs/symptoms

- Eye contact** : No specific data.
- Inhalation** : No specific data.
- Skin contact** : No specific data.
- Ingestion** : No specific data.

### Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
- Specific treatments** : No specific treatment.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training.

See toxicological information (Section 11)

## Section 5. Fire-fighting measures

### Extinguishing media

**Suitable extinguishing media** : Use an extinguishing agent suitable for the surrounding fire.

**Unsuitable extinguishing media** : None known.

**Specific hazards arising from the chemical** : No specific fire or explosion hazard.

**Hazardous thermal decomposition products** : Decomposition products may include the following materials:  
metal oxide/oxides

**Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

**Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

**Remark** : Metallic part of product is nonflammable. The organic part may be flammable if exposed to direct flame.

## Section 6. Accidental release measures

### Personal precautions, protective equipment and emergency procedures

**For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Put on appropriate personal protective equipment.

**For emergency responders** : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

**Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

### Methods and materials for containment and cleaning up

**Small spill** : Move containers from spill area. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor.

**Large spill** : Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

## Section 7. Handling and storage

### Precautions for safe handling

**Protective measures** : Put on appropriate personal protective equipment (see Section 8).

**Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

## Section 7. Handling and storage

**Conditions for safe storage, including any incompatibilities** : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

## Section 8. Exposure controls/personal protection

### Control parameters

#### Occupational exposure limits

Ingredient name	Exposure limits
tin	<p><b>ACGIH TLV (United States, 3/2019).</b> TWA: 2 mg/m<sup>3</sup>, (as Sn) 8 hours. Form: Inhalable fraction</p> <p><b>NIOSH REL (United States, 10/2016).</b> TWA: 2 mg/m<sup>3</sup> 10 hours.</p> <p><b>OSHA PEL (United States, 5/2018).</b> TWA: 2 mg/m<sup>3</sup>, (as Sn) 8 hours.</p>
silver	<p><b>OSHA PEL 1989 (United States, 3/1989).</b> TWA: 0.01 mg/m<sup>3</sup>, (as Ag) 8 hours.</p> <p><b>ACGIH TLV (United States, 3/2019).</b> TWA: 0.1 mg/m<sup>3</sup> 8 hours. Form: Dust and fumes</p> <p><b>OSHA PEL (United States, 5/2018).</b> TWA: 0.01 mg/m<sup>3</sup>, (as Ag) 8 hours.</p> <p><b>NIOSH REL (United States, 10/2016).</b> TWA: 0.01 mg/m<sup>3</sup>, (as Ag) 10 hours. Form: METAL DUST AND SOLUBLE</p>
Rosin	None.
copper	<p><b>ACGIH TLV (United States, 3/2019).</b> TWA: 1 mg/m<sup>3</sup>, (as Cu) 8 hours. Form: Dust and mist</p> <p>TWA: 0.2 mg/m<sup>3</sup> 8 hours. Form: Fume</p> <p><b>OSHA PEL 1989 (United States, 3/1989).</b> TWA: 1 mg/m<sup>3</sup>, (as Cu) 8 hours. Form: Dusts and Mists</p> <p>TWA: 0.1 mg/m<sup>3</sup>, (as Cu) 8 hours. Form: Fume</p> <p><b>NIOSH REL (United States, 10/2016).</b> TWA: 1 mg/m<sup>3</sup>, (as Cu) 10 hours. Form: Dusts and Mists</p> <p><b>OSHA PEL (United States, 5/2018).</b> TWA: 1 mg/m<sup>3</sup> 8 hours. Form: Dusts and Mists</p> <p>TWA: 0.1 mg/m<sup>3</sup> 8 hours. Form: Fume</p>

**Appropriate engineering controls** : Good general ventilation should be sufficient to control worker exposure to airborne contaminants.

**Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

### Individual protection measures

## Section 8. Exposure controls/personal protection

- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
- Eye/face protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.
- Skin protection**
- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

## Section 9. Physical and chemical properties

### Appearance

- Physical state** : Solid. [Cored Wire]
- Color** : Silver-grey.
- Odor** : Odorless.
- Odor threshold** : Not available.
- pH** : Not available.
- Melting point** : Not available.
- Boiling point** : Not available.
- Flash point** : Not available.
- Evaporation rate** : Not available.
- Flammability (solid, gas)** : Slightly flammable in the presence of the following materials or conditions: open flames, sparks and static discharge. Metallic part of product is nonflammable. The organic part may be flammable if exposed to direct flame.
- Lower and upper explosive (flammable) limits** : Not available.
- Vapor pressure** : Not available.
- Vapor density** : Not available.
- Relative density** : Not available.
- Solubility** : Insoluble in the following materials: cold water.
- Solubility in water** : Not available.
- Partition coefficient: n-octanol/water** : Not available.
- Auto-ignition temperature** : Not available.
- Decomposition temperature** : Not available.
- Viscosity** : Not available.
- Flow time (ISO 2431)** : Not available.

## Section 10. Stability and reactivity

- Reactivity** : No specific test data related to reactivity available for this product or its ingredients.
- Chemical stability** : The product is stable.
- Possibility of hazardous reactions** : Under normal conditions of storage and use, hazardous reactions will not occur.
- Conditions to avoid** : No specific data.
- Incompatible materials** : No specific data.
- Hazardous decomposition products** : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

## Section 11. Toxicological information

### Information on toxicological effects

#### Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Rosin	LD50 Oral LD50 Oral	Guinea pig Rat	5000 mg/kg 8400 mg/kg	- -

#### Irritation/Corrosion

Not available.

#### Sensitization

Not available.

#### Mutagenicity

Not available.

#### Carcinogenicity

Not available.

- Conclusion/Summary** : Massive metal is not harmful. Overexposure to fumes may cause irritation to the respiratory tract, digestive system and to the eyes. Overexposure to tin oxide fumes may result in benign pneumoconiosis (stannosis). Repeated and prolonged contact may cause skin irritation, dermatitis and/or an allergic skin reaction (sensitization) in susceptible individuals..

#### Classification

Product/ingredient name	OSHA	IARC	NTP
Rosin copper	None. -	4 -	- Known to be a human carcinogen.

#### Reproductive toxicity

Not available.

#### Teratogenicity

Not available.

#### Specific target organ toxicity (single exposure)

Not available.

#### Specific target organ toxicity (repeated exposure)

Not available.

#### Aspiration hazard

## Section 11. Toxicological information

Not available.

**Information on the likely routes of exposure** : Routes of entry not anticipated: Dermal.

### Potential acute health effects

**Eye contact** : No known significant effects or critical hazards.  
**Inhalation** : No known significant effects or critical hazards.  
**Skin contact** : No known significant effects or critical hazards.  
**Ingestion** : No known significant effects or critical hazards.

### Symptoms related to the physical, chemical and toxicological characteristics

**Eye contact** : No specific data.  
**Inhalation** : No specific data.  
**Skin contact** : No specific data.  
**Ingestion** : No specific data.

### Delayed and immediate effects and also chronic effects from short and long term exposure

#### Short term exposure

**Potential immediate effects** : Not available.  
**Potential delayed effects** : Not available.

#### Long term exposure

**Potential immediate effects** : Not available.  
**Potential delayed effects** : Not available.

#### Potential chronic health effects

Not available.

**General** : No known significant effects or critical hazards.  
**Carcinogenicity** : No known significant effects or critical hazards.  
**Mutagenicity** : No known significant effects or critical hazards.  
**Teratogenicity** : No known significant effects or critical hazards.  
**Developmental effects** : No known significant effects or critical hazards.  
**Fertility effects** : No known significant effects or critical hazards.

### Numerical measures of toxicity

#### Acute toxicity estimates

Not available.

## Section 12. Ecological information

### Toxicity

## Section 12. Ecological information

Product/ingredient name	Result	Species	Exposure
silver	Acute EC50 1.4 µg/l Marine water	Algae - Chroomonas sp.	4 days
	Acute EC50 0.24 µg/l Fresh water	Daphnia - Daphnia magna	48 hours
copper	Acute LC50 11 µg/l Fresh water	Crustaceans - Ceriodaphnia reticulata	48 hours
	Acute LC50 2.13 µg/l Fresh water	Fish - Pimephales promelas	96 hours
	Chronic NOEC 5 mg/l Marine water	Algae - Glenodinium halli	72 hours
	Acute EC50 1100 µg/l Fresh water	Aquatic plants - Lemna minor	4 days
	Acute EC50 2.1 µg/l Fresh water	Daphnia - Daphnia longispina - Juvenile (Fledgling, Hatchling, Weanling)	48 hours
	Acute IC50 13 µg/l Fresh water	Algae - Pseudokirchneriella subcapitata - Exponential growth phase	72 hours
	Acute IC50 5.4 mg/l Marine water	Aquatic plants - Plantae - Exponential growth phase	72 hours
	Acute LC50 0.072 µg/l Marine water	Crustaceans - Amphipoda - Adult	48 hours
	Acute LC50 7.56 µg/l Marine water	Fish - Periophthalmus waltoni - Adult	96 hours
	Chronic NOEC 2.5 µg/l Marine water	Algae - Nitzschia closterium - Exponential growth phase	72 hours
Chronic NOEC 7 mg/l Fresh water	Aquatic plants - Ceratophyllum demersum	3 days	
Chronic NOEC 0.02 mg/l Fresh water	Crustaceans - Cambarus bartonii - Mature	21 days	
Chronic NOEC 2 µg/l Fresh water	Daphnia - Daphnia magna	21 days	
Chronic NOEC 0.8 µg/l Fresh water	Fish - Oreochromis niloticus - Juvenile (Fledgling, Hatchling, Weanling)	6 weeks	

### Persistence and degradability

Not available.

### Bioaccumulative potential

Product/ingredient name	LogP <sub>ow</sub>	BCF	Potential
silver	-	70	low
Rosin	3.42	-	low

### Mobility in soil

Soil/water partition coefficient (K<sub>oc</sub>) : Not available.

Other adverse effects : No known significant effects or critical hazards.

## Section 13. Disposal considerations

**Disposal methods** : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.



## Section 14. Transport information

	<b>DOT Classification</b>	<b>TDG Classification</b>	<b>Mexico Classification</b>	<b>ADR/RID</b>	<b>IMDG</b>	<b>IATA</b>
<b>UN number</b>	Not regulated.	Not regulated.	Not regulated.	Not regulated.	Not regulated.	Not regulated.
<b>UN proper shipping name</b>	-	-	-	-	-	-
<b>Transport hazard class(es)</b>	-	-	-	-	-	-
<b>Packing group</b>	-	-	-	-	-	-
<b>Environmental hazards</b>	No.	No.	No.	No.	No.	No.
<b>Additional information</b>	<b>Reportable quantity</b> 34013.6 lbs / 15442.2 kg. Package sizes shipped in quantities less than the product reportable quantity are not subject to the RQ (reportable quantity) transportation requirements.	-	-	-	-	-

**Special precautions for user** : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

**Transport in bulk according  
to Annex II of MARPOL and  
the IBC Code** : Not available.

## Section 15. Regulatory information

**U.S. Federal regulations** : **United States inventory (TSCA 8b):** All components are listed or exempted.

**Clean Air Act Section 112  
(b) Hazardous Air  
Pollutants (HAPs)** : Not listed

**Clean Air Act Section 602  
Class I Substances** : Not listed

**Clean Air Act Section 602  
Class II Substances** : Not listed

**DEA List I Chemicals  
(Precursor Chemicals)** : Not listed

**DEA List II Chemicals  
(Essential Chemicals)** : Not listed

## Section 15. Regulatory information

### State regulations

- Massachusetts** : The following components are listed: TIN; SILVER
- New York** : The following components are listed: Silver; Copper
- New Jersey** : The following components are listed: TIN; SILVER; COPPER
- Pennsylvania** : The following components are listed: TIN; SILVER COMPOUNDS; COPPER FUME
- California Prop. 65**

This product does not require a Safe Harbor warning under California Prop. 65.

### International regulations

#### Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

#### Montreal Protocol

Not listed.

#### Stockholm Convention on Persistent Organic Pollutants

Not listed.

#### Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

#### UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

### International lists

#### National inventory

- Australia** : Not determined.
- Canada** : At least one component is not listed in DSL but all such components are listed in NDSL.
- China** : All components are listed or exempted.
- Europe** : All components are listed or exempted.
- Japan** : **Japan inventory (ENCS)**: Not determined.  
**Japan inventory (ISHL)**: Not determined.
- Malaysia** : Not determined
- New Zealand** : All components are listed or exempted.
- Philippines** : Not determined.
- Republic of Korea** : Not determined.
- Taiwan** : All components are listed or exempted.
- Turkey** : Not determined.

## Section 16. Other information

### Hazardous Material Information System (U.S.A.)

Health	/	0
Flammability		0
Physical hazards		0

### National Fire Protection Association (U.S.A.)



## Section 16. Other information

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Copyright ©2001, National Fire Protection Association, Quincy, MA 02269. This warning system is intended to be interpreted and applied only by properly trained individuals to identify fire, health and reactivity hazards of chemicals. The user is referred to certain limited number of chemicals with recommended classifications in NFPA 49 and NFPA 325, which would be used as a guideline only. Whether the chemicals are classified by NFPA or not, anyone using the 704 systems to classify chemicals does so at their own risk.

### Procedure used to derive the classification

Classification	Justification
Not classified.	

### History

**Date of printing** : 3/4/2020

**Date of issue/Date of revision** : 3/4/2020

**Date of previous issue** : 3/2/2020

**Version** : 0.05

**Key to abbreviations** : ATE = Acute Toxicity Estimate  
 BCF = Bioconcentration Factor  
 GHS = Globally Harmonized System of Classification and Labelling of Chemicals  
 IATA = International Air Transport Association  
 IBC = Intermediate Bulk Container  
 IMDG = International Maritime Dangerous Goods  
 LogPow = logarithm of the octanol/water partition coefficient  
 MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)  
 UN = United Nations

**References** : -ACGIH, Threshold Limit Values, 1994-1995. -Canada Gazette Part II, Vol. 122, No. 2 Registration SOR/88-64 31 December, 1987 Hazardous Products Act "Ingredient Disclosure List". -CFR29, OSHA's Permissible Exposure Limits, revision July, 1993. -CFR29, part 1910.1200, Hazard Communication. -CHEMTOX database -Components' manufacturer's Material Safety Data Sheet. -CRC Handbook of chemistry and physics, 67 th edition, CRC Press inc., Boca Raton, Florida. -CSST (Comission de Santé et Sécurité au Travail), document #RT-12: Classification of Certain Chemical Substances. -IATA, Dangerous Goods Regulations, 37th edition (January 1, 1996) -NFPA, Fire Protection Guide to Chemical Hazards, 11th edition. -NIOSH, Pocket Guide to Chemical Hazards, revision June 1994. Sigma-Alrich handbook of fine chemicals, 1998 -TSCA (Toxic Substance Contral Act), Chemical Substance Inventory List, 1985.

☑ Indicates information that has changed from previously issued version.

### Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.