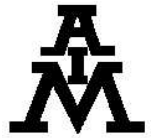


# SAFETY DATA SHEET

Alloy SAC305 NC 254



Safety Data Sheet according to GB/T 16483-2008 and GB/T 17519-2013

## Section 1. Chemical product and company identification

**GHS product identifier** : Alloy SAC305 NC 254  
**GHS reference number** : GHS048  
**Product type** : Solid. [Solder Paste]

### Identified uses

Not applicable.

### Supplier's details

: International:  
AIM  
9100 Henri Bourassa East  
Montreal, QC  
H1E 2S4  
(514) 494-2000

In China:  
AIM Solder (CHANGXING) Company Limited  
No.1208-D Chenwang Rd., Taihu St.  
Changxing County, Huzhou, Zhejiang  
0572-6683800

In Malaysia:  
AIM Solder (Malaysia)  
No. 2A, Jalan Industri Seri Juru,  
Taman Industri Seri Juru, 14000 Bukit Mertajam,  
Pulau Pinang, Malaysia  
+6012 800 1936

**Emergency telephone number (with hours of operation)** : INFOTRAC  
North America: (800) 535-5053  
International: (352) 323-3500

## Section 2. Hazards identification

**Classification of the substance or mixture according to GB 13690-2009 and GB 30000-2013**

**Classification of the substance or mixture** : SKIN SENSITIZATION - Category 1  
AQUATIC HAZARD (LONG-TERM) - Category 1

### GHS label elements

#### Hazard pictograms



**Signal word** : Warning

**Hazard statements** : May cause an allergic skin reaction.  
Very toxic to aquatic life with long lasting effects.

### Precautionary statements

**Prevention** : Wear protective gloves. Avoid release to the environment. Avoid breathing dust.  
Contaminated work clothing should not be allowed out of the workplace.

## Section 2. Hazards identification

- Response** : Collect spillage. Take off contaminated clothing and wash it before reuse. IF ON SKIN: Wash with plenty of water. If skin irritation or rash occurs: Get medical advice or attention.
- Storage** : Not applicable.
- Disposal** : Dispose of contents and container in accordance with all local, regional, national and international regulations.

**Other hazards which do not result in classification** : None known.

## Section 3. Composition/information on ingredients

- Substance/mixture** : Mixture
- Other means of identification** : Not available.

### CAS number/other identifiers

- CAS number** : Not applicable.
- EC number** : Mixture.

Ingredient name	%	CAS number
Tin	70 - 95	7440-31-5
Silver	0.1 - 10	7440-22-4
bis(2-butoxyethyl) ether	0.1 - 10	112-73-2
2-ethylhexane-1,3-diol	0.1 - 10	94-96-2
Rosin, hydrogenated	0.1 - 10	65997-06-0
Copper	0.1 - 10	7440-50-8

**There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.**

Occupational exposure limits, if available, are listed in Section 8.

## Section 4. First aid measures

### Description of necessary first aid measures

- Eye contact** : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention if irritation occurs.
- Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
- Skin contact** : Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such

## Section 4. First aid measures

as a collar, tie, belt or waistband.

### Most important symptoms/effects, acute and delayed

#### Potential acute health effects

- Eye contact** : No known significant effects or critical hazards.
- Inhalation** : No known significant effects or critical hazards.
- Skin contact** : May cause an allergic skin reaction.
- Ingestion** : No known significant effects or critical hazards.

#### Over-exposure signs/symptoms

- Eye contact** : No specific data.
- Inhalation** : No specific data.
- Skin contact** : Adverse symptoms may include the following:  
irritation  
redness
- Ingestion** : No specific data.

### Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
- Specific treatments** : No specific treatment.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

## Section 5. Fire-fighting measures

### Extinguishing media

- Suitable extinguishing media** : Use an extinguishing agent suitable for the surrounding fire.
- Unsuitable extinguishing media** : None known.

**Specific hazards arising from the chemical** : This material is very toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

- Hazardous thermal decomposition products** : Decomposition products may include the following materials:  
carbon dioxide  
carbon monoxide  
metal oxide/oxides

**Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

**Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

## Section 6. Accidental release measures

### Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
- For emergency responders** : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

- Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.

### Methods and materials for containment and cleaning up

- Small spill** : Move containers from spill area. Avoid dust generation. Using a vacuum with HEPA filter will reduce dust dispersal. Place spilled material in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Avoid dust generation. Do not dry sweep. Vacuum dust with equipment fitted with a HEPA filter and place in a closed, labeled waste container. Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

## Section 7. Handling and storage

### Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Avoid release to the environment. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

- Conditions for safe storage, including any incompatibilities** : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

## Section 8. Exposure controls/personal protection

### Control parameters

#### Occupational exposure limits

## Section 8. Exposure controls/personal protection

Ingredient name	Exposure limits
Tin	<b>ACGIH TLV (United States, 3/2020).</b> TWA: 2 mg/m <sup>3</sup> , (as Sn) 8 hours. Form: Inhalable fraction
Silver	<b>ACGIH TLV (United States, 3/2020).</b> TWA: 0.1 mg/m <sup>3</sup> 8 hours. Form: Dust and fumes
Copper	<b>GBZ 2.1 (China, 8/2019).</b> PC-TWA: 1 mg/m <sup>3</sup> , (as Cu) 8 hours. Form: dust

- Appropriate engineering controls** : Good general ventilation should be sufficient to control worker exposure to airborne contaminants.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

### Individual protection measures

- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
- Eye/face protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.
- Skin protection**
- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

## Section 9. Physical and chemical properties

### Appearance

- Physical state** : Solid. [Solder Paste]
- Color** : Not available.
- Odor** : Not available.
- Odor threshold** : Not available.

## Section 9. Physical and chemical properties

<b>pH</b>	: Not available.
<b>Melting point</b>	: Not available.
<b>Boiling point</b>	: Not available.
<b>Flash point</b>	: Not applicable.
<b>Evaporation rate</b>	: Not available.
<b>Flammability (solid, gas)</b>	: Not available.
<b>Lower and upper explosive (flammable) limits</b>	: Not applicable.
<b>Vapor pressure</b>	: Not available.
<b>Vapor density</b>	: Not applicable.
<b>Relative density</b>	: Not available.
<b>Solubility</b>	: Not available.
<b>Partition coefficient: n-octanol/water</b>	: Not applicable.
<b>Auto-ignition temperature</b>	: Not applicable.
<b>Decomposition temperature</b>	: Not available.
<b>Viscosity</b>	: Not applicable.

## Section 10. Stability and reactivity

<b>Reactivity</b>	: No specific test data related to reactivity available for this product or its ingredients.
<b>Chemical stability</b>	: The product is stable.
<b>Possibility of hazardous reactions</b>	: Under normal conditions of storage and use, hazardous reactions will not occur.
<b>Conditions to avoid</b>	: No specific data.
<b>Incompatible materials</b>	: No specific data.
<b>Hazardous decomposition products</b>	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

## Section 11. Toxicological information

### Information on toxicological effects

#### Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
bis(2-butoxyethyl) ether	LD50 Oral	Rat	3900 mg/kg	-
	LD50 Oral	Rat	3900 mg/kg	-
2-ethylhexane-1,3-diol	LD50 Dermal	Rabbit	2 g/kg	-
	LD50 Oral	Rat	1400 mg/kg	-
Rosin, hydrogenated	LD50 Oral	Rat	>32000 mg/kg	-

#### Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
bis(2-butoxyethyl) ether	Skin - Mild irritant	Rabbit	-	500 mg	-
2-ethylhexane-1,3-diol	Eyes - Severe irritant	Rabbit	-	20 mg	-
	Skin - Mild irritant	Rabbit	-	500 mg	-

#### Sensitization

No known significant effects or critical hazards.

#### Mutagenicity

## Section 11. Toxicological information

No known significant effects or critical hazards.

### Carcinogenicity

No known significant effects or critical hazards.

### Reproductive toxicity

No known significant effects or critical hazards.

### Teratogenicity

No known significant effects or critical hazards.

### Specific target organ toxicity (single exposure)

No known significant effects or critical hazards.

### Specific target organ toxicity (repeated exposure)

No known significant effects or critical hazards.

### Aspiration hazard

No known significant effects or critical hazards.

**Information on the likely routes of exposure** : Not available.

### Potential acute health effects

**Eye contact** : No known significant effects or critical hazards.  
**Inhalation** : No known significant effects or critical hazards.  
**Skin contact** : May cause an allergic skin reaction.  
**Ingestion** : No known significant effects or critical hazards.

### Symptoms related to the physical, chemical and toxicological characteristics

**Eye contact** : No specific data.  
**Inhalation** : No specific data.  
**Skin contact** : Adverse symptoms may include the following:  
irritation  
redness  
**Ingestion** : No specific data.

### Delayed and immediate effects and also chronic effects from short and long term exposure

#### Short term exposure

**Potential immediate effects** : Not available.  
**Potential delayed effects** : Not available.

#### Long term exposure

**Potential immediate effects** : Not available.  
**Potential delayed effects** : Not available.

### Potential chronic health effects

Not available.

**General** : Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.  
**Carcinogenicity** : No known significant effects or critical hazards.  
**Mutagenicity** : No known significant effects or critical hazards.  
**Teratogenicity** : No known significant effects or critical hazards.  
**Developmental effects** : No known significant effects or critical hazards.

## Section 11. Toxicological information

**Fertility effects** : No known significant effects or critical hazards.

### Numerical measures of toxicity

#### Acute toxicity estimates

Route	ATE value
Oral	53235.83 mg/kg
Dermal	118518.52 mg/kg

**Other information** : To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.  
Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

## Section 12. Ecological information

### Toxicity

Product/ingredient name	Result	Species	Exposure
Silver	Acute EC50 1.4 µg/l Marine water	Algae - Chroomonas sp.	4 days
	Acute EC50 0.24 µg/l Fresh water	Daphnia - Daphnia magna	48 hours
	Acute LC50 11 µg/l Fresh water	Crustaceans - Ceriodaphnia reticulata	48 hours
bis(2-butoxyethyl) ether	Acute LC50 2.13 µg/l Fresh water	Fish - Pimephales promelas	96 hours
	Chronic NOEC 5 mg/l Marine water	Algae - Glenodinium halli	72 hours
	Acute LC50 134 mg/l Marine water	Crustaceans - Chaetogammarus marinus - Young	48 hours
2-ethylhexane-1,3-diol	Acute LC50 624000 µg/l Fresh water	Fish - Ictalurus punctatus - Fingerling	96 hours
Copper	Acute EC50 1100 µg/l Fresh water	Aquatic plants - Lemna minor	4 days
	Acute EC50 1 µg/l Fresh water	Crustaceans - Ceriodaphnia dubia - Juvenile (Fledgling, Hatchling, Weanling)	48 hours
	Acute EC50 2.1 µg/l Fresh water	Daphnia - Daphnia longispina - Juvenile (Fledgling, Hatchling, Weanling)	48 hours
	Acute IC50 13 µg/l Fresh water	Algae - Pseudokirchneriella subcapitata - Exponential growth phase	72 hours
	Acute IC50 5.4 mg/l Marine water	Aquatic plants - Plantae - Exponential growth phase	72 hours
	Chronic NOEC 2.5 µg/l Marine water	Algae - Nitzschia closterium - Exponential growth phase	72 hours
	Chronic NOEC 7 mg/l Fresh water	Aquatic plants - Ceratophyllum demersum	3 days
	Chronic NOEC 0.02 mg/l Fresh water	Crustaceans - Cambarus bartonii - Mature	21 days
	Chronic NOEC 2 µg/l Fresh water	Daphnia - Daphnia magna	21 days
Chronic NOEC 0.8 µg/l Fresh water	Fish - Oreochromis niloticus - Juvenile (Fledgling, Hatchling, Weanling)	6 weeks	

### Persistence/degradability

Not available.



## Section 12. Ecological information

### Bioaccumulative potential

Product/ingredient name	LogP <sub>ow</sub>	BCF	Potential
Silver	-	70	low
bis(2-butoxyethyl) ether	1.92	-	low
Rosin, hydrogenated	3.42	-	low

### Mobility in soil

Soil/water partition coefficient (K<sub>oc</sub>) : Not available.

Other adverse effects : No known significant effects or critical hazards.

## Section 13. Disposal considerations

**Disposal methods** : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

## Section 14. Transport information

	China	UN	IMDG	IATA
UN number	Not regulated.	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name	-	-	-	-
Transport hazard class(es)	-	-	-	-
Packing group	-	-	-	-
Environmental hazards	No.	No.	No.	No.
Additional information	-	-	-	-

**Special precautions for user** : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

## Section 15. Regulatory information

**Safety, health and environmental regulations specific for the product** : No known specific national and/or regional regulations applicable to this product (including its ingredients).

**China inventory (IECSC)** : Not determined.

### List of Goods banned for Importing

None of the components are listed.

### List of Goods banned for Exporting

None of the components are listed.

### List of Toxic Chemicals Severely Restricted for Importing & Exporting by China

None of the components are listed.

### International regulations

#### Montreal Protocol

Not listed.

#### Stockholm Convention on Persistent Organic Pollutants

Not listed.

#### Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

#### UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

### International lists

#### National inventory

<b>Australia</b>	: Not determined.
<b>Canada</b>	: Not determined.
<b>Europe</b>	: Not determined.
<b>Japan</b>	: <b>Japan inventory (CSCL)</b> : Not determined. <b>Japan inventory (ISHL)</b> : Not determined.
<b>Malaysia</b>	: Not determined.
<b>New Zealand</b>	: Not determined.
<b>Philippines</b>	: Not determined.
<b>Republic of Korea</b>	: Not determined.
<b>Taiwan</b>	: Not determined.
<b>United States</b>	: Not determined.

## Section 16. Other information

### History

**Date of printing** : 11/2/2021

**Date of issue/Date of revision** : 11/2/2021

**Date of previous issue** : 11/2/2021

**Version** : 0.22

**Key to abbreviations** : ATE = Acute Toxicity Estimate  
BCF = Bioconcentration Factor  
GHS = Globally Harmonized System of Classification and Labelling of Chemicals  
IATA = International Air Transport Association  
IBC = Intermediate Bulk Container  
IMDG = International Maritime Dangerous Goods  
LogPow = logarithm of the octanol/water partition coefficient  
MARPOL = International Convention for the Prevention of Pollution From Ships,

## Section 16. Other information

1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)  
UN = United Nations

### References

: Not available.

✔ Indicates information that has changed from previously issued version.

### Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.