

Material Safety Data Sheet

Flux NC 275



1. Product and company identification

Product name : Flux NC 275
Synonym : Not applicable
Material uses : Industrial applications: Fluxing agent
Manufacturer : AIM
9100 Henri Bourassa East
Montreal, QC
H1E 2S4
(514) 494-2000

In the United States:
AIM
25 Kenney Drive
Cranston, RI 02920
(800) CALL-AIM

In México
AIM Soldadura de México
Circuito Interior Norte # 460
Parque Industrial Salvarcar
Ciudad Juárez, Chih.
(656) 630-0032

Validation date : 7/25/2017
Print date : 7/25/2017
In case of emergency : INFOTRAC
North America: (800) 535-5053
International: (352) 323-3500

Product type : Liquid.

2. Hazards identification

Emergency overview

Physical state : Liquid.
Odor : Odorless.
Signal word : CAUTION!
Hazard statements : MAY CAUSE EYE AND SKIN IRRITATION. CONTAINS MATERIAL THAT CAN CAUSE TARGET ORGAN DAMAGE.
Precautionary measures : Do not breathe vapor or mist. Do not eat, drink or smoke when using this product. Avoid contact with eyes, skin and clothing. Wash thoroughly after handling.

OSHA/HCS status : This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Routes of entry : Inhalation. Ingestion.

Potential acute health effects

Inhalation : No known significant effects or critical hazards.
Ingestion : No known significant effects or critical hazards.
Skin : Slightly irritating to the skin.
Eyes : Moderately irritating to eyes.

Potential chronic health effects

Chronic effects : Contains material that can cause target organ damage.

2. Hazards identification

Carcinogenicity	: No known significant effects or critical hazards.
Mutagenicity	: No known significant effects or critical hazards.
Teratogenicity	: No known significant effects or critical hazards.
Developmental effects	: No known significant effects or critical hazards.
Fertility effects	: No known significant effects or critical hazards.
Target organs	: Contains material which causes damage to the following organs: eye, lens or cornea. Contains material which may cause damage to the following organs: the nervous system, upper respiratory tract.

Over-exposure signs/symptoms

Inhalation	: No specific data.
Ingestion	: No specific data.
Skin	: Adverse symptoms may include the following: irritation redness
Eyes	: Adverse symptoms may include the following: irritation watering redness

Medical conditions aggravated by over-exposure : Pre-existing disorders involving any target organs mentioned in this MSDS as being at risk may be aggravated by over-exposure to this product.

See toxicological information (Section 11)

3. Composition/information on ingredients

United States

Name	CAS number	%
adipic acid	124-04-9	0.1 - 10

Canada

Name	CAS number	%
glutaric acid	110-94-1	0.1 - 10
adipic acid	124-04-9	0.1 - 10

Mexico

Name	CAS number	UN number	%	IDLH	Classification			
					H	F	R	Special
glutaric acid	110-94-1	Not available.	0.1 - 10	-	1	0	0	-
adipic acid	124-04-9	Not available.	0.1 - 10	-	2	1	0	-

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

4. First aid measures

- Eye contact** : Check for and remove any contact lenses. Immediately flush eyes with plenty of water for at least 15 minutes, occasionally lifting the upper and lower eyelids. Get medical attention immediately.
- Skin contact** : In case of contact, immediately flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. Wash clothing before reuse. Clean shoes thoroughly before reuse. Get medical attention immediately.
- Inhalation** : Move exposed person to fresh air. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. Loosen tight clothing such as a collar, tie, belt or waistband. Get medical attention immediately.
- Ingestion** : Wash out mouth with water. Do not induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention immediately.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.
- Notes to physician** : No specific treatment. Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.

5. Fire-fighting measures

- Flammability of the product** : In a fire or if heated, a pressure increase will occur and the container may burst.
- Extinguishing media**
- Suitable** : Use an extinguishing agent suitable for the surrounding fire.
- Not suitable** : None known.
- Special exposure hazards** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
- Hazardous thermal decomposition products** : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

6. Accidental release measures

- Personal precautions** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment (see Section 8).
- Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
- Methods for cleaning up**
- Small spill** : Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

6. Accidental release measures

- Large spill** : Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

7. Handling and storage

- Handling** : Put on appropriate personal protective equipment (see Section 8). Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. Do not ingest. Avoid contact with eyes, skin and clothing. Avoid breathing vapor or mist. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Storage** : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

8. Exposure controls/personal protection

United States

Ingredient	Exposure limits
adipic acid	ACGIH (United States, 0/1994). TWA: 5 mg/m ³ ACGIH TLV (United States, 3/2016). TWA: 5 mg/m ³ 8 hours.

Canada

Occupational exposure limits		TWA (8 hours)			STEL (15 mins)			Ceiling			Notations
Ingredient	List name	ppm	mg/m ³	Other	ppm	mg/m ³	Other	ppm	mg/m ³	Other	
adipic acid	US ACGIH 3/2016	-	5	-	-	-	-	-	-	-	
	AB 4/2009	-	5	-	-	-	-	-	-	-	
	BC 5/2015	-	5	-	-	-	-	-	-	-	
	ON 7/2015	-	5	-	-	-	-	-	-	-	
	QC 1/2014	-	5	-	-	-	-	-	-	-	
	SK 7/2013	-	5	-	-	-	10	-	-	-	

Mexico

Occupational exposure limits

Ingredient	Exposure limits
adipic acid	NOM-010-STPS (Mexico, 4/2016). LMPE-PPT: 5 mg/m ³ 8 hours.

Consult local authorities for acceptable exposure limits.

8. Exposure controls/personal protection

- Recommended monitoring procedures** : If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.
- Engineering measures** : Good general ventilation should be sufficient to control worker exposure to airborne contaminants.
- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
- Personal protection**
- Respiratory** : Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.
- Hands** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
- Eyes** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.
- Skin** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

9. Physical and chemical properties

- Physical state** : Liquid.
- Flash point** : [Product does not sustain combustion.]
- Odor** : Odorless.
- pH** : 3.69
- Relative density** : 1.005 to 1.007
- Volatility** : Non-volatile.
- Dispersibility properties** : Very slightly dispersible in the following materials: hot water.
Not dispersible in the following materials: cold water.

10. Stability and reactivity

- Chemical stability** : The product is stable.
- Conditions to avoid** : No specific data.
- Incompatible materials** : No specific data.
- Hazardous decomposition products** : Under normal conditions of storage and use, hazardous decomposition products should not be produced.
- Possibility of hazardous reactions** : Under normal conditions of storage and use, hazardous reactions will not occur.

11. Toxicological information

United States

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
adipic acid	LD50 Dermal	Rabbit	>7940 mg/kg	-
	LD50 Oral	Rat	5050 mg/kg	-

Conclusion/Summary : Not available.

Chronic toxicity

Conclusion/Summary : Not available.

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
adipic acid	Eyes - Mild irritant	Rabbit	-	10 milligrams	-
	Eyes - Moderate irritant	Rabbit	-	24 hours 20 milligrams	-
	Skin - Mild irritant	Rabbit	-	0.25 Grams	-

Conclusion/Summary : Not available.

Sensitizer

Conclusion/Summary : Not available.

Carcinogenicity

Conclusion/Summary : None have been reported.

Classification

Product/ingredient name	OSHA	IARC	NTP	ACGIH	EPA	NIOSH
adipic acid	-	-	-	-	-	None.

Mutagenicity

Conclusion/Summary : Not available.

Teratogenicity

Conclusion/Summary : Not available.

Reproductive toxicity

Conclusion/Summary : Not available.

Canada

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
glutaric acid	LD50 Dermal	Rabbit	>10000 mg/kg	-
	LD50 Oral	Rat	2750 mg/kg	-
adipic acid	LD50 Dermal	Rabbit	>7940 mg/kg	-
	LD50 Oral	Rat	5050 mg/kg	-

11. Toxicological information

Conclusion/Summary : Not available.

Chronic toxicity

Conclusion/Summary : Not available.

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
glutaric acid	Skin - Mild irritant	Rabbit	-	0.5 Grams	-
adipic acid	Eyes - Mild irritant	Rabbit	-	10 milligrams	-
	Eyes - Moderate irritant	Rabbit	-	24 hours 20 milligrams	-
	Skin - Mild irritant	Rabbit	-	0.25 Grams	-

Conclusion/Summary : Not available.

Sensitizer

Conclusion/Summary : Not available.

Carcinogenicity

Conclusion/Summary : None have been reported.

Classification

Product/ingredient name	ACGIH	IARC	EPA	NIOSH	NTP	OSHA
adipic acid	-	-	-	None.	-	-

Mutagenicity

Conclusion/Summary : Not available.

Teratogenicity

Conclusion/Summary : Not available.

Reproductive toxicity

Conclusion/Summary : Not available.

Mexico

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
glutaric acid	LD50 Dermal	Rabbit	>10000 mg/kg	-
adipic acid	LD50 Oral	Rat	2750 mg/kg	-
	LD50 Dermal	Rabbit	>7940 mg/kg	-
	LD50 Oral	Rat	5050 mg/kg	-

Conclusion/Summary : Not available.

Chronic toxicity

Conclusion/Summary : Not available.

Irritation/Corrosion

Product/ingredient name	Result	Score	Score	Exposure	Observation
glutaric acid	Skin - Mild irritant	Rabbit	-	0.5 Grams	-
adipic acid	Eyes - Mild irritant	Rabbit	-	10 milligrams	-
	Eyes - Moderate irritant	Rabbit	-	24 hours 20 milligrams	-
	Skin - Mild irritant	Rabbit	-	0.25 Grams	-

Conclusion/Summary : Not available.

Sensitizer

Conclusion/Summary : Not available.

Carcinogenicity

11. Toxicological information

Conclusion/Summary : None have been reported.

Classification

Product/ingredient name	ACGIH	IARC	EPA	NIOSH	NTP	OSHA
adipic acid	-	-	-	None.	-	-

Mutagenicity

Conclusion/Summary : Not available.

Teratogenicity

Conclusion/Summary : Not available.

Reproductive toxicity

Conclusion/Summary : Not available.

Other information

: To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

12. Ecological information

Ecotoxicity : No known significant effects or critical hazards.

United States

Aquatic ecotoxicity

Product/ingredient name	Result	Species	Exposure
adipic acid	Acute LC50 97000 µg/l Fresh water	Fish - Pimephales promelas - Juvenile (Fledgling, Hatchling, Weanling)	96 hours

Conclusion/Summary : Not available.

Persistence/degradability

Conclusion/Summary : Not available.

Canada

Aquatic ecotoxicity

Product/ingredient name	Result	Species	Exposure
adipic acid	Acute LC50 97000 µg/l Fresh water	Fish - Pimephales promelas - Juvenile (Fledgling, Hatchling, Weanling)	96 hours

Conclusion/Summary : Not available.

Persistence/degradability

Conclusion/Summary : Not available.

Mexico

Aquatic ecotoxicity

Product/ingredient name	Result	Species	Exposure
adipic acid	Acute LC50 97000 µg/l Fresh water	Fish - Pimephales promelas - Juvenile (Fledgling, Hatchling, Weanling)	96 hours

Conclusion/Summary : Not available.

12. Ecological information

Persistence/degradability

Conclusion/Summary : Not available.

Toxicity of the products of biodegradation : The products of biodegradation are as toxic as the original product.

Other adverse effects : No known significant effects or critical hazards.

13. Disposal considerations

Waste disposal : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Refer to Section 7: HANDLING AND STORAGE and Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION for additional handling information and protection of employees.

14. Transport information

Regulatory information	UN number	Proper shipping name	Classes	PG*	Label	Additional information
DOT Classification	Not regulated.	-	-	-		-
TDG Classification	Not regulated.	-	-	-		-
Mexico Classification	Not regulated.	-	-	-		-
ADR/RID Class	Not regulated.	-	-	-		-
IMDG Class	Not regulated.	-	-	-		-
IATA-DGR Class	Not regulated.	-	-	-		-

PG* : Packing group

15. Regulatory information

United States

HCS Classification : Irritating material
Target organ effects

U.S. Federal regulations : **TSCA 8(a) PAIR**: glutaral
TSCA 8(a) CDR Exempt/Partial exemption: Not determined
All components are listed or exempted.
Clean Water Act (CWA) 311: adipic acid

15. Regulatory information

Clean Air Act Section 112 : Listed

(b) Hazardous Air
Pollutants (HAPs)

Clean Air Act Section 602 : Not listed
Class I Substances

Clean Air Act Section 602 : Not listed
Class II Substances

DEA List I Chemicals : Not listed
(Precursor Chemicals)

DEA List II Chemicals : Not listed
(Essential Chemicals)

SARA 302/304

Composition/information on ingredients

No products were found.

SARA 304 RQ : Not applicable.

SARA 311/312

Classification : Immediate (acute) health hazard
Delayed (chronic) health hazard

Composition/information on ingredients

Name	%	Fire hazard	Sudden release of pressure	Reactive	Immediate (acute) health hazard	Delayed (chronic) health hazard
adipic acid	0.1 - 10	No.	No.	No.	Yes.	No.

State regulations

Massachusetts : The following components are listed: ADIPIC ACID

New York : The following components are listed: Adipic acid

New Jersey : The following components are listed: ADIPIC ACID; HEXANEDIOIC ACID

Pennsylvania : The following components are listed: HEXANEDIOIC ACID

California Prop. 65

WARNING: This product contains less than 1% of a chemical known to the State of California to cause birth defects or other reproductive harm.

Ingredient name	Cancer	Reproductive	No significant risk level	Maximum acceptable dosage level
METHANOL	No.	Yes.	No.	23000 µg/day (ingestion) 47000 µg/day (inhalation)

United States inventory (TSCA 8b) : All components are listed or exempted.

Canada

WHMIS (Canada) : Class E: Corrosive material

Canadian lists

Canadian NPRI : The following components are listed: Adipic acid

CEPA Toxic substances : None of the components are listed.

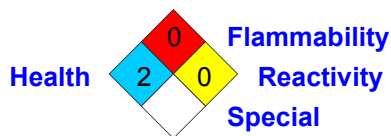
15. Regulatory information

Canada inventory : All components are listed or exempted.

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations and the MSDS contains all the information required by the Controlled Products Regulations.

Mexico

Classification :



International regulations

International lists :

- Australia inventory (AICS)**: All components are listed or exempted.
- China inventory (IECSC)**: Not determined.
- Japan inventory (ENCS)**: Not determined.
- Japan inventory (ISHL)**: Not determined.
- Korea inventory**: All components are listed or exempted.
- Malaysia Inventory (EHS Register)**: Not determined.
- New Zealand Inventory of Chemicals (NZIoC)**: Not determined.
- Philippines inventory (PICCS)**: All components are listed or exempted.
- Taiwan Chemical Substances Inventory (TCSI)**: Not determined.
- Turkey inventory**: Not determined.

Chemical Weapons Convention List Schedule I Chemicals : Not listed

Chemical Weapons Convention List Schedule II Chemicals : Not listed

Chemical Weapons Convention List Schedule III Chemicals : Not listed

16. Other information

Label requirements : MAY CAUSE EYE AND SKIN IRRITATION. CONTAINS MATERIAL THAT CAN CAUSE TARGET ORGAN DAMAGE.

Hazardous Material Information System (U.S.A.) :

Health	2
Flammability	0
Physical hazards	0

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings are not required on MSDSs under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint & Coatings Association (NPCA). HMIS® materials may be purchased exclusively from J. J. Keller (800) 327-6868.

The customer is responsible for determining the PPE code for this material.

National Fire Protection Association (U.S.A.) :

16. Other information



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Copyright ©2001, National Fire Protection Association, Quincy, MA 02269. This warning system is intended to be interpreted and applied only by properly trained individuals to identify fire, health and reactivity hazards of chemicals. The user is referred to certain limited number of chemicals with recommended classifications in NFPA 49 and NFPA 325, which would be used as a guideline only. Whether the chemicals are classified by NFPA or not, anyone using the 704 systems to classify chemicals does so at their own risk.

References : -ACGIH, Threshold Limit Values, 1994-1995. -Canada Gazette Part II, Vol. 122, No. 2 Registration SOR/88-64 31 December, 1987 Hazardous Products Act "Ingredient Disclosure List". -CFR29, OSHA's Permissible Exposure Limits, revision July, 1993. -CFR29, part 1910.1200, Hazard Communication. -CHEMTOX database -Components' manufacturer's Material Safety Data Sheet. -CRC Handbook of chemistry and physics, 67 th edition, CRC Press inc., Boca Raton, Florida. -CSST (Comission de Santé et Sécurité au Travail), document #RT-12: Classification of Certain Chemical Substances. -IATA, Dangerous Goods Regulations, 37th edition (January 1, 1996) -NFPA, Fire Protection Guide to Chemical Hazards, 11th edition. -NIOSH, Pocket Guide to Chemical Hazards, revision June 1994. Sigma-Alrich handbook of fine chemicals, 1998 -TSCA (Toxic Substance Contral Act), Chemical Substance Inventory List, 1985.

Other special considerations : -ALL INGREDIENTS WITH SUSCEPTIBLE HAZARDS THAT ARE PRESENT IN A CONCENTRATION GREATER THAN 1 % (GREATER THAN 0.1 % FOR CARCINOGENS) HAVE BEEN DISCLOSED IN THIS SAFETY DOCUMENT.

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Version : 0.01

Prepared by : C. Gosselin

☑ Indicates information that has changed from previously issued version.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.