

SAFETY DATA SHEET

Flux ST-501A



SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name : Flux ST-501A
Product type : Liquid.
Other means of identification : Not applicable

1.2 Relevant identified uses of the substance or mixture and uses advised against

Not applicable.

1.3 Details of the supplier of the safety data sheet

AIM
9100 Henri Bourassa East
Montreal, QC
H1E 2S4
(514) 494-2000

AIM Solder Europe Sp. z.o.o.
ul. Papiernicza 7
Łódź 92-312
Poland

e-mail address of person responsible for this SDS : Safetydata@aimsolder.com

1.4 Emergency telephone number

National advisory body/Poison Center

Telephone number : INFOTRAC
Europe: 0800-181-29-24
International: (352) 323-3500

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Acute Tox. 4, H302
Skin Corr. 1, H314
Eye Dam. 1, H318
STOT SE 3, H335
Aquatic Acute 1, H400
Aquatic Chronic 2, H411

The product is classified as hazardous according to Regulation (EC) 1272/2008 as amended.

Classification according to Directive 1999/45/EC [DPD]

The product is classified as dangerous according to Directive 1999/45/EC and its amendments.

Classification : Xn; R22
Xi; R36/37/38
N; R50

Human health hazards : Harmful if swallowed. Irritating to eyes, respiratory system and skin.

Environmental hazards : Very toxic to aquatic organisms.

SECTION 2: Hazards identification

See Section 16 for the full text of the R phrases or H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

Hazard pictograms :



Signal word :

Danger

Hazard statements :

Harmful if swallowed.
Causes severe skin burns and eye damage.
May cause respiratory irritation.
Very toxic to aquatic life.
Toxic to aquatic life with long lasting effects.

Precautionary statements

Prevention :

Wear protective gloves. Wear eye or face protection. Wear protective clothing.
Avoid release to the environment.

Response :

IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER or physician. IF SWALLOWED: Immediately call a POISON CENTER or physician. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower. Immediately call a POISON CENTER or physician. IF IN EYES: Immediately call a POISON CENTER or physician.

Storage :

Store locked up.

Disposal :

Dispose of contents and container in accordance with all local, regional, national and international regulations.

Hazardous ingredients :

zinc chloride
hydrochloric acid
ammonium chloride

Supplemental label elements :

Not applicable.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles :

Not applicable.

Special packaging requirements

Containers to be fitted with child-resistant fastenings :

Not applicable.

Tactile warning of danger :

Not applicable.

2.3 Other hazards

Other hazards which do not result in classification :

None known.

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SECTION 3: Composition/information on ingredients

3.2 Mixtures : Mixture

Product/ingredient name	Identifiers	%	Classification		Type
			67/548/EEC	Regulation (EC) No. 1272/2008 [CLP]	
zinc chloride	EC: 231-592-0 CAS: 7646-85-7 Index: 030-003-00-2	≥10 - <25	Xn; R22 Xi; R38 N; R50	Acute Tox. 4, H302 Skin Corr. 1B, H314 Eye Irrit. 2, H319 STOT SE 3, H335 Aquatic Acute 1, H400 (M=10) Aquatic Chronic 1, H410 (M=1)	[1]
Hydrochloric acid	EC: 231-595-7 CAS: 7647-01-0 Index: 017-002-01-X	≥10 - ≤25	C; R34 Xi; R37	Skin Corr. 1B, H314 Eye Dam. 1, H318 STOT SE 3, H335	[1] [2]
ammonium chloride	EC: 235-186-4 CAS: 12125-02-9 Index: 017-014-00-8	≥10 - ≤25	Xn; R22 Xi; R36 N; R50 See Section 16 for the full text of the R-phrases declared above.	Acute Tox. 4, H302 Eye Irrit. 2, H319 See Section 16 for the full text of the H statements declared above.	[1]

There are no additional ingredients present which, within the current knowledge of the supplier, are classified and contribute to the classification of the substance and hence require reporting in this section.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

Type

[1] Substance classified with a health or environmental hazard

[2] Substance with a workplace exposure limit

[3] Substance meets the criteria for PBT according to Regulation (EC) No. 1907/2006, Annex XIII

[4] Substance meets the criteria for vPvB according to Regulation (EC) No. 1907/2006, Annex XIII

[5] Substance of equivalent concern

Occupational exposure limits, if available, are listed in Section 8.

SECTION 4: First aid measures

4.1 Description of first aid measures

- Eye contact** : Get medical attention immediately. Call a poison center or physician. Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician.
- Inhalation** : Get medical attention immediately. Call a poison center or physician. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Skin contact** : Get medical attention immediately. Call a poison center or physician. Wash contaminated skin with soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician. Wash clothing before reuse. Clean shoes thoroughly before reuse.

SECTION 4: First aid measures

- Ingestion** : Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Chemical burns must be treated promptly by a physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

Potential acute health effects

- Eye contact** : Causes serious eye damage.
- Inhalation** : May cause respiratory irritation.
- Skin contact** : Causes severe burns.
- Ingestion** : Harmful if swallowed.

Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:
pain
watering
redness
- Inhalation** : Adverse symptoms may include the following:
respiratory tract irritation
coughing
- Skin contact** : Adverse symptoms may include the following:
pain or irritation
redness
blistering may occur
- Ingestion** : Adverse symptoms may include the following:
stomach pains

4.3 Indication of any immediate medical attention and special treatment needed

- Notes to physician** : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Specific treatments** : No specific treatment.

SECTION 5: Firefighting measures

5.1 Extinguishing media

- Suitable extinguishing media** : Use an extinguishing agent suitable for the surrounding fire.
- Unsuitable extinguishing media** : None known.

5.2 Special hazards arising from the substance or mixture

- Hazards from the substance or mixture** : In a fire or if heated, a pressure increase will occur and the container may burst. This material is very toxic to aquatic life. This material is toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

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SECTION 5: Firefighting measures

Hazardous thermal decomposition products : Decomposition products may include the following materials:
nitrogen oxides
halogenated compounds
metal oxide/oxides

5.3 Advice for firefighters

Special protective actions for fire-fighters : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

6.2 Environmental precautions : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.

6.3 Methods and materials for containment and cleaning up

Small spill : Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill : Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. The spilled material may be neutralized with sodium carbonate, sodium bicarbonate or sodium hydroxide. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product.

6.4 Reference to other sections : See Section 1 for emergency contact information.
See Section 8 for information on appropriate personal protective equipment.
See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Keep away from alkalis. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

7.2 Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Separate from alkalis. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Seveso Directive - Reporting thresholds (in tonnes)

Danger criteria

Category	Notification and MAPP threshold	Safety report threshold
E1: Hazardous to the aquatic environment - Acute 1 or Chronic 1	100	200
9i: Very toxic for the environment	100	200

7.3 Specific end use(s)

Recommendations : Not available.

Industrial sector specific solutions : Not available.

SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. Information is provided based on typical anticipated uses of the product. Additional measures might be required for bulk handling or other uses that could significantly increase worker exposure or environmental releases.

8.1 Control parameters

Occupational exposure limits

Product/ingredient name	Exposure limit values
Hydrochloric acid	EU OEL (Europe, 12/2009). Notes: list of indicative occupational exposure limit values TWA: 5 ppm 8 hours. TWA: 8 mg/m ³ 8 hours. STEL: 10 ppm 15 minutes. STEL: 15 mg/m ³ 15 minutes.

SECTION 8: Exposure controls/personal protection

Recommended monitoring procedures : If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

DNELs/DMELs

No DNELs/DMELs available.

PNECs

No PNECs available.

8.2 Exposure controls

Appropriate engineering controls : Use only with adequate ventilation. If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

Individual protection measures

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles and/or face shield. If inhalation hazards exist, a full-face respirator may be required instead.

Skin protection

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Body protection : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Other skin protection : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Environmental exposure controls : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

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SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance

Physical state	: Liquid.
Color	: Colorless.
Odor	: Chlorinated. [Strong]
Odor threshold	: Not available.
pH	: 2
Melting point/freezing point	: Not available.
Initial boiling point and boiling range	: Not available.
Flash point	: [Product does not sustain combustion.]
Evaporation rate	: Not available.
Flammability (solid, gas)	: Not available.
Upper/lower flammability or explosive limits	: Not available.
Vapor pressure	: Not available.
Vapor density	: Not available.
Relative density	: Not available.
Solubility(ies)	: Not available.
Partition coefficient: n-octanol/water	: Not available.
Auto-ignition temperature	: Not available.
Decomposition temperature	: Not available.
Viscosity	: Not available.
Explosive properties	: Not available.
Oxidizing properties	: Not available.

9.2 Other information

No additional information.

SECTION 10: Stability and reactivity

10.1 Reactivity : No specific test data related to reactivity available for this product or its ingredients.

10.2 Chemical stability : The product is stable.

10.3 Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.

10.4 Conditions to avoid : No specific data.

10.5 Incompatible materials : Attacks many metals producing extremely flammable hydrogen gas which can form explosive mixtures with air.
Reactive or incompatible with the following materials:
alkalis

10.6 Hazardous decomposition products : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

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SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
zinc chloride	LD50 Oral	Guinea pig	200 mg/kg	-
	LD50 Oral	Mouse	329 mg/kg	-
	LD50 Oral	Rat	350 mg/kg	-
	LD50 Oral	Rat	350 mg/kg	-
Hydrochloric acid	LD50 Oral	Mouse	151 mg/kg	-
	LD50 Oral	Mouse	2950 mg/kg	-
	LD50 Oral	Rat	915 mg/kg	-
	LDLo Oral	Mouse	150 mg/kg	-
	LDLo Oral	Mouse	110 mg/kg	-
ammonium chloride	LD50 Oral	Mouse	1300 mg/kg	-
	LD50 Oral	Rat	1650 mg/kg	-
	LD50 Oral	Rat	1650 mg/kg	-
	LDLo Oral	Dog	600 mg/kg	-

Conclusion/Summary : Not available.

Acute toxicity estimates

Route	ATE value
Oral	1432.1 mg/kg

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
zinc chloride	Skin - Severe irritant	Rabbit	-	120 hours 1 Percent	-
Hydrochloric acid	Eyes - Mild irritant	Rabbit	-	0.5 minutes 5 milligrams	-
	Skin - Mild irritant	Human	-	24 hours 4 Percent	-
ammonium chloride	Eyes - Mild irritant	Rabbit	-	24 hours 500 milligrams	-
	Eyes - Severe irritant	Rabbit	-	100 milligrams	-

Conclusion/Summary : Not available.

Sensitization

Conclusion/Summary : Not available.

Mutagenicity

Conclusion/Summary : Not available.

Carcinogenicity

Conclusion/Summary : Not available.

Reproductive toxicity

Conclusion/Summary : Not available.

Teratogenicity

Conclusion/Summary : Not available.

Specific target organ toxicity (single exposure)

Product/ingredient name	Category	Route of exposure	Target organs
zinc chloride	Category 3	Not applicable.	Respiratory tract irritation
Hydrochloric acid	Category 3	Not applicable.	Respiratory tract irritation

Specific target organ toxicity (repeated exposure)

Not available.

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SECTION 11: Toxicological information

Aspiration hazard

Not available.

Information on the likely routes of exposure : Routes of entry not anticipated: Dermal.

Potential acute health effects

Eye contact : Causes serious eye damage.
Inhalation : May cause respiratory irritation.
Skin contact : Causes severe burns.
Ingestion : Harmful if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : Adverse symptoms may include the following:
pain
watering
redness

Inhalation : Adverse symptoms may include the following:
respiratory tract irritation
coughing

Skin contact : Adverse symptoms may include the following:
pain or irritation
redness
blistering may occur

Ingestion : Adverse symptoms may include the following:
stomach pains

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate effects : Not available.
Potential delayed effects : Not available.

Long term exposure

Potential immediate effects : Not available.
Potential delayed effects : Not available.

Potential chronic health effects

Not available.

Conclusion/Summary : Not available.
General : No known significant effects or critical hazards.
Carcinogenicity : No known significant effects or critical hazards.
Mutagenicity : No known significant effects or critical hazards.
Teratogenicity : No known significant effects or critical hazards.
Developmental effects : No known significant effects or critical hazards.
Fertility effects : No known significant effects or critical hazards.

Other information : To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

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SECTION 12: Ecological information

12.1 Toxicity

Product/ingredient name	Result	Species	Exposure
zinc chloride	Acute EC50 26 µg/l	Algae - Navicula incerta	96 hours
	Acute EC50 34 µg/l Fresh water	Algae - Chlorella vulgaris - Exponential growth phase	72 hours
	Acute EC50 1.8 mg/l Fresh water	Aquatic plants - Lemna aequinoctialis	96 hours
	Acute EC50 100 µg/l Fresh water	Daphnia - Daphnia magna	48 hours
	Acute LC50 49.99 µg/l Fresh water	Crustaceans - Moina irrasa - Neonate	48 hours
	Acute LC50 0.027 mg/l Marine water	Fish - Limanda punctatissima - Pre-larvae	96 hours
	Chronic NOEC 20 µg/l Marine water	Algae - Chlorella sp. - Exponential growth phase	72 hours
	Chronic NOEC 1000 µg/l Fresh water	Crustaceans - Procambarus clarkii - Intermolt	21 days
Hydrochloric acid	Chronic NOEC 80 µg/l Fresh water	Daphnia - Daphnia magna - Juvenile (Fledgling, Hatchling, Weanling)	21 days
	Chronic NOEC 31.5 µg/l Fresh water	Fish - Oncorhynchus mykiss	30 days
ammonium chloride	Acute LC50 240000 µg/l Marine water	Crustaceans - Carcinus maenas - Adult	48 hours
	Acute LC50 282 ppm Fresh water	Fish - Gambusia affinis - Adult	96 hours
	Acute EC50 0.07 mg/l Marine water	Algae - Hormosira banksii - Gamete	72 hours
	Acute LC50 20 µg/l Fresh water	Crustaceans - Macrobrachium rosenbergii - Post-larvae	48 hours
	Acute LC50 390 µg/l Fresh water	Daphnia - Daphnia magna - Young	48 hours
	Acute LC50 80 µg/l Fresh water	Fish - Oncorhynchus mykiss	96 hours
	Chronic EC10 0.03 mg/l Fresh water	Daphnia - Daphnia obtusa	21 days
	Chronic NOEC 0.6 mg/l Marine water	Algae - Entomoneis punctulata - Exponential growth phase	72 hours
ammonium chloride	Chronic NOEC 330 µg/l Fresh water	Crustaceans - Crangonyx sp. - Juvenile (Fledgling, Hatchling, Weanling)	21 days
	Chronic NOEC 0.006 mg/l Fresh water	Fish - Ictalurus punctatus - Fry	30 days

Conclusion/Summary : Not available.

12.2 Persistence and degradability

Conclusion/Summary : Not available.

12.3 Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
zinc chloride	-	60960	high
ammonium chloride	-3.2	-	low

12.4 Mobility in soil

Soil/water partition coefficient (K_{oc}) : Not available.

Mobility : Not available.

12.5 Results of PBT and vPvB assessment

PBT : Not applicable.

vPvB : Not applicable.

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SECTION 12: Ecological information

12.6 Other adverse effects : No known significant effects or critical hazards.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product

Methods of disposal : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.





Hazardous waste : The classification of the product may meet the criteria for a hazardous waste.

Packaging

Methods of disposal : The generation of waste should be avoided or minimized wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

Special precautions : This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information

	ADR/RID	ADN	IMDG	IATA
14.1 UN number	2922	2922	2922	2922
14.2 UN proper shipping name	CORROSIVE LIQUID, TOXIC, N.O.S (Hydrochloric acid, Ammonium Bifluoride)	CORROSIVE LIQUID, TOXIC, N.O.S (Hydrochloric acid, Ammonium Bifluoride)	CORROSIVE LIQUID, TOXIC, N.O.S (Hydrochloric acid, Ammonium Bifluoride)	Corrosive toxic liquids n.o.s. (ZINC CHLORIDE, Ammonium bifluoride)
14.3 Transport hazard class(es)	8 (6.1) 	8 (6.1) 	8 (6.1) 	8 (6.1) 
14.4 Packing group	II	II	II	II
14.5 Environmental hazards	Yes.	Yes.	Yes.	No.
Additional information	The environmentally hazardous substance mark is not required when transported in sizes of ≤5 L or ≤5 kg. Tunnel code (E)	The environmentally hazardous substance mark is not required when transported in sizes of ≤5 L or ≤5 kg.	-	The environmentally hazardous substance mark may appear if required by other transportation regulations.

14.6 Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

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SECTION 14: Transport information

14.7 Transport in bulk according to Annex II of MARPOL and the IBC Code : Not available.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

EU Regulation (EC) No. 1907/2006 (REACH)

Annex XIV - List of substances subject to authorization

Annex XIV

None of the components are listed.

Substances of very high concern

None of the components are listed.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles : Not applicable.

Other EU regulations

Europe inventory : All components are listed or exempted.

Priority List Chemicals (793/93/EEC) : Not determined

Industrial emissions (integrated pollution prevention and control) - Air : Listed

Seveso Directive

This product is controlled under the Seveso Directive.

Danger criteria

Category

E1: Hazardous to the aquatic environment - Acute 1 or Chronic 1
9i: Very toxic for the environment

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Montreal Protocol (Annexes A, B, C, E)

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

International lists

National inventory

Australia : All components are listed or exempted.

Canada : All components are listed or exempted.

China : All components are listed or exempted.

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SECTION 15: Regulatory information

Japan	: Japan inventory (ENCS): All components are listed or exempted. Japan inventory (ISHL): Not determined.
Malaysia	: All components are listed or exempted.
New Zealand	: All components are listed or exempted.
Philippines	: All components are listed or exempted.
Republic of Korea	: All components are listed or exempted.
Taiwan	: All components are listed or exempted.
United States	: All components are listed or exempted.

15.2 Chemical Safety Assessment : This product contains substances for which Chemical Safety Assessments are still required.

SECTION 16: Other information

✔ Indicates information that has changed from previously issued version.

Abbreviations and acronyms : ATE = Acute Toxicity Estimate
 CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]
 DMEL = Derived Minimal Effect Level
 DNEL = Derived No Effect Level
 EUH statement = CLP-specific Hazard statement
 PBT = Persistent, Bioaccumulative and Toxic
 PNEC = Predicted No Effect Concentration
 RRN = REACH Registration Number
 vPvB = Very Persistent and Very Bioaccumulative

Key literature references and sources for data : -ACGIH, Threshold Limit Values, 1994-1995. -Canada Gazette Part II, Vol. 122, No. 2 Registration SOR/88-64 31 December, 1987 Hazardous Products Act "Ingredient Disclosure List". -CFR29, OSHA's Permissible Exposure Limits, revision July, 1993. -CFR29, part 1910.1200, Hazard Communication. -CHEMTOX database - Components' manufacturer's Material Safety Data Sheet. -CRC Handbook of chemistry and physics, 67 th edition, CRC Press inc., Boca Raton, Florida. -CSST (Comission de Santé et Sécurité au Travail), document #RT-12: Classification of Certain Chemical Substances. -IATA, Dangerous Goods Regulations, 37th edition (January 1, 1996) -NFPA, Fire Protection Guide to Chemical Hazards, 11th edition. -NIOSH, Pocket Guide to Chemical Hazards, revision June 1994. Sigma-Alrich handbook of fine chemicals, 1998 -TSCA (Toxic Substance Contral Act), Chemical Substance Inventory List, 1985.

Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Classification	Justification
Acute Tox. 4, H302 Skin Corr. 1, H314 Eye Dam. 1, H318 STOT SE 3, H335 Aquatic Acute 1, H400 Aquatic Chronic 2, H411	Calculation method On basis of test data On basis of test data Calculation method Calculation method Calculation method

Full text of abbreviated H statements :	H302 H314 H318 H319 H335 H400 H410 H411	Harmful if swallowed. Causes severe skin burns and eye damage. Causes serious eye damage. Causes serious eye irritation. May cause respiratory irritation. Very toxic to aquatic life. Very toxic to aquatic life with long lasting effects. Toxic to aquatic life with long lasting effects.
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Flux ST-501A

SECTION 16: Other information

Full text of classifications [CLP/GHS]	:	Acute Tox. 4, H302 Aquatic Acute 1, H400 Aquatic Chronic 1, H410 Aquatic Chronic 2, H411 Eye Dam. 1, H318 Eye Irrit. 2, H319 Skin Corr. 1, H314 Skin Corr. 1B, H314 STOT SE 3, H335	ACUTE TOXICITY (oral) - Category 4 AQUATIC HAZARD (ACUTE) - Category 1 AQUATIC HAZARD (LONG-TERM) - Category 1 AQUATIC HAZARD (LONG-TERM) - Category 2 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 1 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2 SKIN CORROSION/IRRITATION - Category 1 SKIN CORROSION/IRRITATION - Category 1B SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3
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Full text of abbreviated R phrases : R22- Harmful if swallowed.
R34- Causes burns.
R36- Irritating to eyes.
R37- Irritating to respiratory system.
R38- Irritating to skin.
R36/37/38- Irritating to eyes, respiratory system and skin.
R50- Very toxic to aquatic organisms.

Full text of classifications [DSD/DPD] : C - Corrosive
Xn - Harmful
Xi - Irritant
N - Dangerous for the environment

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