

Material Safety Data Sheet

Flux WS 770



1. Product and company identification

Product name : Flux WS 770
Synonym : Flux 770, WS 770, WS 700 VOC FREE
Manufacturer : AIM
9100 Henri Bourassa East
Montreal, QC
H1E 2S4
(514) 494-2000

In the United States:
AIM
25 Kenney Drive
Cranston, RI 02920
(800) CALL-AIM

In México
AIM Soldadura de México
Circuito Interior Norte # 460
Parque Industrial Salvarcar
Ciudad Juárez, Chih.
(656) 630-0032

Validation date : 7/7/2017
Print date : 7/7/2017
In case of emergency : INFOTRAC
North America: (800) 535-5053
International: (352) 323-3500

Product type : Liquid.

2. Hazards identification

Emergency overview

Physical state : Liquid.
Signal word : CAUTION!
Hazard statements : MAY BE HARMFUL IF SWALLOWED. MAY CAUSE EYE AND SKIN IRRITATION. CONTAINS MATERIAL THAT CAN CAUSE TARGET ORGAN DAMAGE.
Precautionary measures : Do not breathe vapor or mist. Do not ingest. Do not eat, drink or smoke when using this product. Avoid contact with eyes, skin and clothing. Wash thoroughly after handling.
OSHA/HCS status : This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Potential acute health effects

Inhalation : Exposure to decomposition products may cause a health hazard. Serious effects may be delayed following exposure.
Ingestion : Harmful if swallowed.
Skin : Slightly irritating to the skin.
Eyes : Slightly irritating to the eyes.

Potential chronic health effects

Chronic effects : Contains material that can cause target organ damage.
Carcinogenicity : No known significant effects or critical hazards.
Mutagenicity : No known significant effects or critical hazards.

2. Hazards identification

- Teratogenicity** : No known significant effects or critical hazards.
- Developmental effects** : No known significant effects or critical hazards.
- Fertility effects** : No known significant effects or critical hazards.
- Target organs** : Contains material which causes damage to the following organs: eye, lens or cornea.
Contains material which may cause damage to the following organs: kidneys, upper respiratory tract, skin.

Over-exposure signs/symptoms

- Inhalation** : No specific data.
- Ingestion** : No specific data.
- Skin** : Adverse symptoms may include the following:
irritation
redness
- Eyes** : Adverse symptoms may include the following:
irritation
watering
redness

- Medical conditions aggravated by over-exposure** : Pre-existing disorders involving any target organs mentioned in this MSDS as being at risk may be aggravated by over-exposure to this product.

See toxicological information (Section 11)

3. Composition/information on ingredients

United States

Name	CAS number	%
glycerol	56-81-5	0.1 - 10

Canada

Name	CAS number	%
glycerol	56-81-5	0.1 - 10

Mexico

Name	CAS number	UN number	%	IDLH	Classification			
					H	F	R	Special
dimethylammonium chloride	506-59-2	3264	0.1 - 10	-	1	0	0	-
glycerol	56-81-5	Not regulated.	0.1 - 10	-	1	1	0	-

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

4. First aid measures

- Eye contact** : Check for and remove any contact lenses. Immediately flush eyes with plenty of water for at least 15 minutes, occasionally lifting the upper and lower eyelids. Get medical attention immediately.
- Skin contact** : In case of contact, immediately flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. Wash clothing before reuse. Clean shoes thoroughly before reuse. Get medical attention immediately.
- Inhalation** : Move exposed person to fresh air. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. Loosen tight clothing such as a collar, tie, belt or waistband. Get medical attention immediately.
- Ingestion** : Wash out mouth with water. Do not induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention immediately.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.
- Notes to physician** : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

5. Fire-fighting measures

- Flammability of the product** : In a fire or if heated, a pressure increase will occur and the container may burst.
- Extinguishing media**
- Suitable** : Use an extinguishing agent suitable for the surrounding fire.
- Not suitable** : None known.
- Special exposure hazards** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
- Hazardous thermal decomposition products** : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide
nitrogen oxides
halogenated compounds
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

6. Accidental release measures

- Personal precautions** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment (see Section 8).
- Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
- Methods for cleaning up**
- Small spill** : Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

6. Accidental release measures

- Large spill** : Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

7. Handling and storage

- Handling** : Put on appropriate personal protective equipment (see Section 8). Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. Do not ingest. Avoid contact with eyes, skin and clothing. Avoid breathing vapor or mist. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Storage** : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

8. Exposure controls/personal protection

United States

Ingredient	Exposure limits
glycerol	<p>OSHA (United States, 0/1995). TWA: 10 mg/m³</p> <p>OSHA PEL 1989 (United States, 3/1989). TWA: 5 mg/m³ 8 hours. Form: Respirable fraction TWA: 10 mg/m³ 8 hours. Form: Total dust</p> <p>OSHA PEL (United States, 2/2013). TWA: 5 mg/m³ 8 hours. Form: Respirable fraction TWA: 15 mg/m³ 8 hours. Form: Total dust</p> <p>OSHA (United States, 0/1993). Notes: Respirable CEIL: 15 mg/m³</p>

Canada

Occupational exposure limits		TWA (8 hours)			STEL (15 mins)			Ceiling			Notations
Ingredient	List name	ppm	mg/m ³	Other	ppm	mg/m ³	Other	ppm	mg/m ³	Other	
glycerol	AB 4/2009	-	10	-	-	-	-	-	-	-	[3] [a]
	BC 5/2015	-	10	-	-	-	-	-	-	-	[a]
		-	3	-	-	-	-	-	-	-	[b]
	ON 7/2015	-	10	-	-	-	-	-	-	-	[c]
	QC 1/2014	-	10	-	-	-	-	-	-	-	[c]
	SK 7/2013	-	10	-	-	20	-	-	-	-	[c]

[3]Skin sensitization

Form: [a]Mist [b]Respirable mist [c]mist

Mexico

Occupational exposure limits

8. Exposure controls/personal protection

Ingredient	Exposure limits
glycerol	NOM-010-STPS (Mexico, 4/2016). LMPE-PPT: 10 mg/m ³ 8 hours. Form: mist

Consult local authorities for acceptable exposure limits.

Recommended monitoring procedures : If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

Engineering measures : Good general ventilation should be sufficient to control worker exposure to airborne contaminants.

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Personal protection

Respiratory : Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Hands : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Eyes : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.

Skin : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Environmental exposure controls : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

9. Physical and chemical properties

Physical state : Liquid.

10. Stability and reactivity

Chemical stability : The product is stable.

Conditions to avoid : No specific data.

Incompatible materials : No specific data.

Hazardous decomposition products : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

10. Stability and reactivity

Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.

11. Toxicological information

United States

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
glycerol	LD50 Oral	Guinea pig	7750 mg/kg	-
	LD50 Oral	Mouse	4090 mg/kg	-
	LD50 Oral	Rat	12600 mg/kg	-
	LD50 Oral	Rat	12600 mg/kg	-

Conclusion/Summary : Not available.

Chronic toxicity

Conclusion/Summary : Not available.

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
glycerol	Eyes - Mild irritant	Rabbit	-	24 hours 500 milligrams	-
	Skin - Mild irritant	Rabbit	-	24 hours 500 milligrams	-

Conclusion/Summary : Not available.

Sensitizer

Conclusion/Summary : Not available.

Carcinogenicity

Conclusion/Summary : Not available.

Classification

Product/ingredient name	OSHA	IARC	NTP	ACGIH	EPA	NIOSH
glycerol	-	4	-	A5	-	None.

Mutagenicity

Conclusion/Summary : Not available.

Teratogenicity

Conclusion/Summary : Not available.

Reproductive toxicity

Conclusion/Summary : Not available.

Canada

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
glycerol	LD50 Oral	Guinea pig	7750 mg/kg	-
	LD50 Oral	Mouse	4090 mg/kg	-
	LD50 Oral	Rat	12600 mg/kg	-
	LD50 Oral	Rat	12600 mg/kg	-

Conclusion/Summary : Not available.

Chronic toxicity

Conclusion/Summary : Not available.

Irritation/Corrosion

11. Toxicological information

Product/ingredient name	Result	Species	Score	Exposure	Observation
glycerol	Eyes - Mild irritant	Rabbit	-	24 hours 500 milligrams	-
	Skin - Mild irritant	Rabbit	-	24 hours 500 milligrams	-

Conclusion/Summary : Not available.

Sensitizer

Conclusion/Summary : Not available.

Carcinogenicity

Conclusion/Summary : Not available.

Classification

Product/ingredient name	ACGIH	IARC	EPA	NIOSH	NTP	OSHA
glycerol	A5	4	-	None.	-	-

Mutagenicity

Conclusion/Summary : Not available.

Teratogenicity

Conclusion/Summary : Not available.

Reproductive toxicity

Conclusion/Summary : Not available.

Mexico

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
dimethylammonium chloride glycerol	LD50 Oral	Mouse	8100 mg/kg	-
	LD50 Oral	Rabbit	1600 mg/kg	-
	LD50 Oral	Rat	1070 mg/kg	-
	LD50 Oral	Rat	1070 mg/kg	-
	LD50 Oral	Guinea pig	7750 mg/kg	-
	LD50 Oral	Mouse	4090 mg/kg	-
	LD50 Oral	Rat	12600 mg/kg	-
	LD50 Oral	Rat	12600 mg/kg	-

Conclusion/Summary : Not available.

Chronic toxicity

Conclusion/Summary : Not available.

Irritation/Corrosion

Product/ingredient name	Result	Score	Score	Exposure	Observation
glycerol	Eyes - Mild irritant	Rabbit	-	24 hours 500 milligrams	-
	Skin - Mild irritant	Rabbit	-	24 hours 500 milligrams	-

Conclusion/Summary : Not available.

Sensitizer

Conclusion/Summary : Not available.

Carcinogenicity

Conclusion/Summary : Not available.

Classification

11. Toxicological information

Product/ingredient name	ACGIH	IARC	EPA	NIOSH	NTP	OSHA
glycerol	A5	4	-	None.	-	-

Mutagenicity

Conclusion/Summary : Not available.

Teratogenicity

Conclusion/Summary : Not available.

Reproductive toxicity

Conclusion/Summary : Not available.

Other information

: To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

12. Ecological information

Ecotoxicity : No known significant effects or critical hazards.

United States

Aquatic ecotoxicity

Conclusion/Summary : Not available.

Persistence/degradability

Conclusion/Summary : Not available.

Canada

Aquatic ecotoxicity

Conclusion/Summary : Not available.

Persistence/degradability

Conclusion/Summary : Not available.

Mexico

Aquatic ecotoxicity

Conclusion/Summary : Not available.

Persistence/degradability

Conclusion/Summary : Not available.

Other adverse effects : No known significant effects or critical hazards.

13. Disposal considerations







Waste disposal : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

13. Disposal considerations

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Refer to Section 7: HANDLING AND STORAGE and Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION for additional handling information and protection of employees.

14. Transport information

Regulatory information	UN number	Proper shipping name	Classes	PG*	Label	Additional information
DOT Classification	1788	Hydrobromic Acid (49% or less strength)	8	III		-
TDG Classification	1788	Hydrobromic Acid (49% or less strength)	8	III		Product classified as per the following sections of the Transportation of Dangerous Goods Regulations: 2.40-2.42 (Class 8).
Mexico Classification	1788	Hydrobromic Acid (49% or less strength)	8	III		-
ADR/RID Class	1788	Hydrobromic Acid (49% or less strength)	8	III		-
IMDG Class	1788	Hydrobromic Acid (49% or less strength)	8	III		-
IATA-DGR Class	1788	Hydrobromic Acid (49% or less strength)	8	III		-

PG* : Packing group

15. Regulatory information

United States

HCS Classification : Target organ effects

U.S. Federal regulations : TSCA 8(a) CDR Exempt/Partial exemption: Not determined

Commerce control list precursor: dimethylammonium chloride
Not determined.

Clean Air Act Section 112 (b) Hazardous Air Pollutants (HAPs) : Not listed

Clean Air Act Section 602 Class I Substances : Not listed

Clean Air Act Section 602 Class II Substances : Not listed

15. Regulatory information

DEA List I Chemicals (Precursor Chemicals) : Not listed

DEA List II Chemicals (Essential Chemicals) : Not listed

SARA 302/304

Composition/information on ingredients

No products were found.

SARA 304 RQ : Not applicable.

SARA 311/312

Classification : Delayed (chronic) health hazard

Composition/information on ingredients

Name	%	Fire hazard	Sudden release of pressure	Reactive	Immediate (acute) health hazard	Delayed (chronic) health hazard
glycerol	0.1 - 10	No.	No.	No.	Yes.	Yes.

State regulations

Massachusetts : The following components are listed: glycerol

New York : None of the components are listed.

New Jersey : The following components are listed: GLYCERIN; 1,2,3-PROPANETRIOL

Pennsylvania : The following components are listed: glycerol

United States inventory (TSCA 8b) : Not determined.

Canada

WHMIS (Canada) : Class E: Corrosive material

Canadian lists

Canadian NPRI : None of the components are listed.

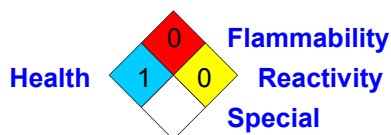
CEPA Toxic substances : None of the components are listed.

Canada inventory : Not determined.

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations and the MSDS contains all the information required by the Controlled Products Regulations.

Mexico

Classification :



International regulations

International lists :

- Australia inventory (AICS)**: Not determined.
- China inventory (IECSC)**: Not determined.
- Japan inventory (ENCS)**: Not determined.
- Japan inventory (ISHL)**: Not determined.
- Korea inventory**: Not determined.
- Malaysia Inventory (EHS Register)**: Not determined.
- New Zealand Inventory of Chemicals (NZIoC)**: Not determined.

15. Regulatory information

Philippines inventory (PICCS): Not determined.

Taiwan Chemical Substances Inventory (TCSI): Not determined.

Turkey inventory: Not determined.

Chemical Weapons : Not listed

Convention List Schedule
I Chemicals

Chemical Weapons : Not listed

Convention List Schedule
II Chemicals

Chemical Weapons : Not listed

Convention List Schedule
III Chemicals

16. Other information

Label requirements : MAY BE HARMFUL IF SWALLOWED. MAY CAUSE EYE AND SKIN IRRITATION.
CONTAINS MATERIAL THAT CAN CAUSE TARGET ORGAN DAMAGE.

Hazardous Material :
Information System (U.S.A.)

Health	1
Flammability	0
Physical hazards	0

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings are not required on MSDSs under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint & Coatings Association (NPCA). HMIS® materials may be purchased exclusively from J. J. Keller (800) 327-6868.

The customer is responsible for determining the PPE code for this material.

National Fire Protection :
Association (U.S.A.)



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Copyright ©2001, National Fire Protection Association, Quincy, MA 02269. This warning system is intended to be interpreted and applied only by properly trained individuals to identify fire, health and reactivity hazards of chemicals. The user is referred to certain limited number of chemicals with recommended classifications in NFPA 49 and NFPA 325, which would be used as a guideline only. Whether the chemicals are classified by NFPA or not, anyone using the 704 systems to classify chemicals does so at their own risk.

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Date of previous issue : 7/6/2017

Version : 0.05

Prepared by : Not available.

16. Other information

✔ Indicates information that has changed from previously issued version.

[Notice to reader](#)

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Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.