

Material Safety Data Sheet

Underfill Epoxy 688



1. Product and company identification

Product name	: Underfill Epoxy 688
Synonym	: Underfill 688, One Step Underfill Epoxy 688
Material uses	: Industrial applications: soldering
Manufacturer	: AIM 9100 Henri Bourassa East Montreal, QC H1E 2S4 (514) 494-2000 In the United States: AIM 25 Kenney Drive Cranston, RI 02920 (800) CALL-AIM
Validation date	: 10/10/2016
Print date	: 10/10/2016
<u>In case of emergency</u>	: INFOTRAC North America: (800) 535-5053 International: (352) 323-3500
Product type	: Liquid.

2. Hazards identification

Emergency overview

Physical state	: Liquid.
Signal word	: WARNING!
Hazard statements	: CAUSES EYE AND SKIN IRRITATION. MAY BE HARMFUL IF ABSORBED THROUGH SKIN OR IF SWALLOWED. CONTAINS MATERIAL THAT CAN CAUSE TARGET ORGAN DAMAGE.
Precautionary measures	: Do not breathe vapor or mist. Do not ingest. Do not eat, drink or smoke when using this product. Avoid contact with eyes, skin and clothing. Avoid prolonged contact with eyes, skin and clothing. Wash thoroughly after handling.
OSHA/HCS status	: This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).
Routes of entry	: Eye contact Inhalation. Ingestion.

Potential acute health effects

Inhalation	: No known significant effects or critical hazards.
Ingestion	: Harmful if swallowed.
Skin	: Harmful in contact with skin. Severely irritating to the skin.
Eyes	: Severely irritating to eyes. Risk of serious damage to eyes.

Potential chronic health effects

Chronic effects	: Contains material that can cause target organ damage.
Carcinogenicity	: No known significant effects or critical hazards.
Mutagenicity	: No known significant effects or critical hazards.
Teratogenicity	: No known significant effects or critical hazards.
Developmental effects	: No known significant effects or critical hazards.

2. Hazards identification

- Fertility effects** : No known significant effects or critical hazards.
- Target organs** : Contains material which causes damage to the following organs: eye, lens or cornea.

Over-exposure signs/symptoms

- Inhalation** : No specific data.
- Ingestion** : No specific data.
- Skin** : Adverse symptoms may include the following:
irritation
redness
- Eyes** : Adverse symptoms may include the following:
pain or irritation
watering
redness

- Medical conditions aggravated by over-exposure** : Pre-existing disorders involving any target organs mentioned in this MSDS as being at risk may be aggravated by over-exposure to this product.

See toxicological information (Section 11)

3. Composition/information on ingredients

United States

Name	CAS number	%
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin	25068-38-6	40 - 50
benzyl alcohol	100-51-6	0.1 - 10

Canada

Name	CAS number	%
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin	25068-38-6	40 - 50
benzyl alcohol	100-51-6	0.1 - 10

Mexico

Name	CAS number	UN number	%	IDLH	Classification			
					H	F	R	Special
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin	25068-38-6	Not available.	40 - 50	-	2	0	0	-
benzyl alcohol	100-51-6	UN3082	0.1 - 10	-	2	1	0	-

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

4. First aid measures

- Eye contact** : Check for and remove any contact lenses. Immediately flush eyes with plenty of water for at least 15 minutes, occasionally lifting the upper and lower eyelids. Get medical attention immediately.
- Skin contact** : In case of contact, immediately flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. Wash clothing before reuse. Clean shoes thoroughly before reuse. Get medical attention immediately.

4. First aid measures

- Inhalation** : Move exposed person to fresh air. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. Loosen tight clothing such as a collar, tie, belt or waistband. Get medical attention immediately.
- Ingestion** : Wash out mouth with water. Do not induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention immediately.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.
- Notes to physician** : No specific treatment. Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.

5. Fire-fighting measures

- Flammability of the product** : In a fire or if heated, a pressure increase will occur and the container may burst.
- Extinguishing media**
- Suitable** : Use an extinguishing agent suitable for the surrounding fire.
- Not suitable** : None known.
- Special exposure hazards** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
- Hazardous thermal decomposition products** : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide
halogenated compounds
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

6. Accidental release measures

- Personal precautions** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment (see Section 8).
- Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
- Methods for cleaning up**
- Small spill** : Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

7. Handling and storage

- Handling** : Do not ingest. Avoid prolonged contact with eyes, skin and clothing. Keep container closed. Use only with adequate ventilation. Wash thoroughly after handling.
- Storage** : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

8. Exposure controls/personal protection

United States

Ingredient	Exposure limits
benzyl alcohol	AIHA WEEL (United States, 10/2011). TWA: 10 ppm 8 hours.

Canada

Occupational exposure limits		TWA (8 hours)			STEL (15 mins)			Ceiling			
Ingredient	List name	ppm	mg/ m ³	Other	ppm	mg/ m ³	Other	ppm	mg/ m ³	Other	Notations
benzyl alcohol	US AIHA 10/2011	10	-	-	-	-	-	-	-	-	

Mexico

Occupational exposure limits

No exposure limit value known.

Consult local authorities for acceptable exposure limits.

- Recommended monitoring procedures** : If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

- Engineering measures** : Good general ventilation should be sufficient to control worker exposure to airborne contaminants.

- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Personal protection

- Respiratory** : Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

- Hands** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

8. Exposure controls/personal protection

- Eyes** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.
- Skin** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

9. Physical and chemical properties

Physical state : Liquid.

Aerosol product

10. Stability and reactivity

- Chemical stability** : The product is stable.
- Conditions to avoid** : No specific data.
- Incompatible materials** : No specific data.
- Hazardous decomposition products** : Under normal conditions of storage and use, hazardous decomposition products should not be produced.
- Possibility of hazardous reactions** : Under normal conditions of storage and use, hazardous reactions will not occur.

11. Toxicological information

United States

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin benzyl alcohol	LD50 Oral	Rat	11.4 g/kg	-
	LD50 Dermal	Rabbit	2000 mg/kg	-
	LD50 Oral	Rat	1230 mg/kg	-

Conclusion/Summary : Not available.

Chronic toxicity

Conclusion/Summary : Not available.

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin	Eyes - Mild irritant	Rabbit	-	100 milligrams	-
	Eyes - Moderate irritant	Rabbit	-	24 hours 20 milligrams	-
	Eyes - Severe irritant	Rabbit	-	24 hours 5 milligrams	-
	Skin - Moderate irritant	Rabbit	-	24 hours 500 microliters	-
	Skin - Severe irritant	Rabbit	-	24 hours 2 milligrams	-
benzyl alcohol	Skin - Mild irritant	Man	-	48 hours 16 milligrams	-

11. Toxicological information

	Skin - Moderate irritant Skin - Moderate irritant	Pig Rabbit	- -	100 Percent 24 hours 100 milligrams	- -
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Conclusion/Summary : Not available.

Sensitizer

Conclusion/Summary : Not available.

Carcinogenicity

Conclusion/Summary : Not available.

Mutagenicity

Conclusion/Summary : Not available.

Teratogenicity

Conclusion/Summary : Not available.

Reproductive toxicity

Conclusion/Summary : Not available.

Canada

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin	LD50 Oral	Rat	11.4 g/kg	-
	LD50 Dermal	Rabbit	2000 mg/kg	-
benzyl alcohol	LD50 Oral	Rat	1230 mg/kg	-

Conclusion/Summary : Not available.

Chronic toxicity

Conclusion/Summary : Not available.

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin	Eyes - Mild irritant	Rabbit	-	100 milligrams	-
	Eyes - Moderate irritant	Rabbit	-	24 hours 20 milligrams	-
	Eyes - Severe irritant	Rabbit	-	24 hours 5 milligrams	-
	Skin - Moderate irritant	Rabbit	-	24 hours 500 microliters	-
	Skin - Severe irritant	Rabbit	-	24 hours 2 milligrams	-
benzyl alcohol	Skin - Mild irritant	Man	-	48 hours 16 milligrams	-
	Skin - Moderate irritant Skin - Moderate irritant	Pig Rabbit	- -	100 Percent 24 hours 100 milligrams	- -

Conclusion/Summary : Not available.

Sensitizer

Conclusion/Summary : Not available.

Carcinogenicity

Conclusion/Summary : Not available.

Mutagenicity

Conclusion/Summary : Not available.

11. Toxicological information

Teratogenicity

Conclusion/Summary : Not available.

Reproductive toxicity

Conclusion/Summary : Not available.

Mexico

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin benzyl alcohol	LD50 Oral	Rat	11.4 g/kg	-
	LD50 Dermal	Rabbit	2000 mg/kg	-
	LD50 Oral	Rat	1230 mg/kg	-

Conclusion/Summary : Not available.

Chronic toxicity

Conclusion/Summary : Not available.

Irritation/Corrosion

Product/ingredient name	Result	Score	Score	Exposure	Observation
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin	Eyes - Mild irritant	Rabbit	-	100 milligrams	-
	Eyes - Moderate irritant	Rabbit	-	24 hours 20 milligrams	-
	Eyes - Severe irritant	Rabbit	-	24 hours 5 milligrams	-
	Skin - Moderate irritant	Rabbit	-	24 hours 500 microliters	-
	Skin - Severe irritant	Rabbit	-	24 hours 2 milligrams	-
benzyl alcohol	Skin - Mild irritant	Man	-	48 hours 16 milligrams	-
	Skin - Moderate irritant	Pig	-	100 Percent	-
	Skin - Moderate irritant	Rabbit	-	24 hours 100 milligrams	-

Conclusion/Summary : Not available.

Sensitizer

Conclusion/Summary : Not available.

Carcinogenicity

Conclusion/Summary : Not available.

Mutagenicity

Conclusion/Summary : Not available.

Teratogenicity

Conclusion/Summary : Not available.

Reproductive toxicity

Conclusion/Summary : Not available.

Other information

: To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

12. Ecological information

Ecotoxicity : No known significant effects or critical hazards.

United States

Aquatic ecotoxicity

Product/ingredient name	Result	Species	Exposure
benzyl alcohol	Acute LC50 10000 µg/l Fresh water	Fish - Lepomis macrochirus	96 hours

Conclusion/Summary : Not available.

Persistence/degradability

Conclusion/Summary : Not available.

Canada

Aquatic ecotoxicity

Product/ingredient name	Result	Species	Exposure
benzyl alcohol	Acute LC50 10000 µg/l Fresh water	Fish - Lepomis macrochirus	96 hours

Conclusion/Summary : Not available.

Persistence/degradability

Conclusion/Summary : Not available.

Mexico

Aquatic ecotoxicity

Product/ingredient name	Result	Species	Exposure
benzyl alcohol	Acute LC50 10000 µg/l Fresh water	Fish - Lepomis macrochirus	96 hours

Conclusion/Summary : Not available.

Persistence/degradability

Conclusion/Summary : Not available.

Other adverse effects : No known significant effects or critical hazards.

13. Disposal considerations

Waste disposal : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Refer to Section 7: HANDLING AND STORAGE and Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION for additional handling information and protection of employees.

14. Transport information

Regulatory information	UN number	Proper shipping name	Classes	PG*	Label	Additional information
DOT Classification	Not regulated.	-	-	-		-
TDG Classification	Not regulated.	-	-	-		-
Mexico Classification	Not regulated.	-	-	-		-
ADR/RID Class	Not regulated.	-	-	-		-
IMDG Class	Not regulated.	-	-	-		-
IATA-DGR Class	Not regulated.	-	-	-		-

PG* : Packing group

15. Regulatory information

United States

HCS Classification : Irritating material
Target organ effects

U.S. Federal regulations : **TSCA 8(a) CDR Exempt/Partial exemption**: Not determined
All components are listed or exempted.

Clean Air Act Section 112 (b) Hazardous Air Pollutants (HAPs) : Listed

Clean Air Act Section 602 Class I Substances : Not listed

Clean Air Act Section 602 Class II Substances : Not listed

DEA List I Chemicals (Precursor Chemicals) : Not listed

DEA List II Chemicals (Essential Chemicals) : Not listed

SARA 302/304

Composition/information on ingredients

No products were found.

SARA 304 RQ : Not applicable.

SARA 311/312

Classification : Immediate (acute) health hazard
Delayed (chronic) health hazard

Composition/information on ingredients

15. Regulatory information

Name	%	Fire hazard	Sudden release of pressure	Reactive	Immediate (acute) health hazard	Delayed (chronic) health hazard
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin	40 - 50	No.	No.	No.	Yes.	No.
benzyl alcohol	0.1 - 10	No.	No.	No.	Yes.	Yes.

SARA 313

	Product name	CAS number	%
Form R - Reporting requirements	cobalt(II) 4-oxopent-2-en-2-olate	14024-48-7	0.1 - 10
Supplier notification	cobalt(II) 4-oxopent-2-en-2-olate	14024-48-7	0.1 - 10

SARA 313 notifications must not be detached from the MSDS and any copying and redistribution of the MSDS shall include copying and redistribution of the notice attached to copies of the MSDS subsequently redistributed.

State regulations

- Massachusetts** : The following components are listed: BENZYL ALCOHOL
New York : None of the components are listed.
New Jersey : None of the components are listed.
Pennsylvania : The following components are listed: BENZENEMETHANOL
United States inventory (TSCA 8b) : All components are listed or exempted.

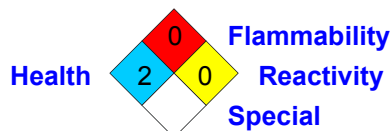
Canada

- WHMIS (Canada)** : Class D-2B: Material causing other toxic effects (Toxic).
Canadian lists
Canadian NPRI : The following components are listed: Cobalt (and its compounds)
CEPA Toxic substances : None of the components are listed.
Canada inventory : At least one component is not listed in DSL but all such components are listed in NDSL.

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations and the MSDS contains all the information required by the Controlled Products Regulations.

Mexico

Classification :



International regulations

- International lists**
Australia inventory (AICS): All components are listed or exempted.
China inventory (IECSC): All components are listed or exempted.
Japan inventory (ENCS): All components are listed or exempted.
Japan inventory (ISHL): Not determined.
Korea inventory: All components are listed or exempted.
Malaysia Inventory (EHS Register): Not determined.
New Zealand Inventory of Chemicals (NZIoC): All components are listed or exempted.
Philippines inventory (PICCS): All components are listed or exempted.
Taiwan Chemical Substances Inventory (TCSI): Not determined.
Turkey inventory: Not determined.

15. Regulatory information

Chemical Weapons Convention List Schedule I Chemicals : Not listed

Chemical Weapons Convention List Schedule II Chemicals : Not listed

Chemical Weapons Convention List Schedule III Chemicals : Not listed

16. Other information

Label requirements : CAUSES EYE AND SKIN IRRITATION. MAY BE HARMFUL IF ABSORBED THROUGH SKIN OR IF SWALLOWED. CONTAINS MATERIAL THAT CAN CAUSE TARGET ORGAN DAMAGE.

Hazardous Material Information System (U.S.A.) :

Health	2
Flammability	0
Physical hazards	0

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings are not required on MSDSs under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint & Coatings Association (NPCA). HMIS® materials may be purchased exclusively from J. J. Keller (800) 327-6868.

The customer is responsible for determining the PPE code for this material.

National Fire Protection Association (U.S.A.) :



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Copyright ©2001, National Fire Protection Association, Quincy, MA 02269. This warning system is intended to be interpreted and applied only by properly trained individuals to identify fire, health and reactivity hazards of chemicals. The user is referred to certain limited number of chemicals with recommended classifications in NFPA 49 and NFPA 325, which would be used as a guideline only. Whether the chemicals are classified by NFPA or not, anyone using the 704 systems to classify chemicals does so at their own risk.

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Version : 0.02

Prepared by : Not available.

▣ Indicates information that has changed from previously issued version.

[Notice to reader](#)

16. Other information

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.