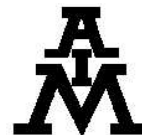


# SAFETY DATA SHEET

Flux WS 715M



Safety Data Sheet according to GB/T 16483-2008 and GB/T 17519-2013

## Section 1. Chemical product and company identification

**GHS product identifier** : Flux WS 715M  
**GHS reference number** : GHS110  
**Product type** : Liquid. [Clear.]

### Identified uses

Not applicable.

### Supplier's details

: International:  
AIM  
9100 Henri Bourassa East  
Montreal, QC  
H1E 2S4  
(514) 494-2000

In China:  
AIM Solder (CHANGXING) Company Limited  
No.1208-D Chenwang Rd., Taihu St.  
Changxing County, Huzhou, Zhejiang  
0572-6683800

AIM Solder (SHANGHAI) Company., Limited  
Room 302-c50, No. 3, Lane 1509, Xinzhen Road, Minhang District, Shanghai  
0572-6683800

In Malaysia:  
AIM Solder (Malaysia)  
No. 2A, Jalan Industri Seri Juru,  
Taman Industri Seri Juru, 14000 Bukit Mertajam,  
Pulau Pinang, Malaysia  
+6012 800 1936

**Emergency telephone number (with hours of operation)** : INFOTRAC  
North America: (800) 535-5053  
International: (352) 323-3500

## Section 2. Hazards identification

Classification of the substance or mixture according to GB 13690-2009 and GB 30000-2013

**Classification of the substance or mixture** : FLAMMABLE LIQUIDS - Category 2  
ACUTE TOXICITY (oral) - Category 5  
SKIN CORROSION/IRRITATION - Category 3  
SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2A  
SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3  
SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2

### GHS label elements

**Hazard pictograms** :



**Signal word** :

Danger

## Section 2. Hazards identification

- Hazard statements** : Highly flammable liquid and vapor.  
May be harmful if swallowed.  
Causes mild skin irritation.  
Causes serious eye irritation.  
May cause drowsiness or dizziness.  
May cause damage to organs through prolonged or repeated exposure.
- Precautionary statements**
- Prevention** : Wear protective gloves, protective clothing and eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use explosion-proof electrical, ventilating or lighting equipment. Use non-sparking tools. Take action to prevent static discharges. Use only outdoors or in a well-ventilated area. Do not breathe vapor. Wash thoroughly after handling.
- Response** : IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or doctor if you feel unwell. IF SWALLOWED: Call a POISON CENTER or doctor if you feel unwell. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. If skin irritation occurs: Get medical advice or attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice or attention.
- Storage** : Store in a well-ventilated place. Keep container tightly closed. Keep cool. Store locked up.
- Disposal** : Dispose of contents and container in accordance with all local, regional, national and international regulations.

**Other hazards which do not result in classification** : None known.

## Section 3. Composition/information on ingredients

- Substance/mixture** : Mixture
- Other means of identification** : WS-715M ; WS-337M ; WS-713NM ; WS-715M (14%) ; WS-337M (14%) ; WS-713NM (14%), Flux 715M, 715C-50M

### CAS number/other identifiers

- CAS number** : Not applicable.
- EC number** : Mixture.

Ingredient name	%	CAS number
2-propanol	70 - 95	67-63-0
2,2'-iminobisethanol hydrobromide	0.1 - 10	28129-21-7
dimethylammonium chloride	0.1 - 10	506-59-2

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

## Section 4. First aid measures

### Description of necessary first aid measures

- Eye contact** : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.

## Section 4. First aid measures

- Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If necessary, call a poison center or physician. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Skin contact** : Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Continue to rinse for at least 10 minutes. Get medical attention following exposure or if feeling unwell. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention. If necessary, call a poison center or physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

### Most important symptoms/effects, acute and delayed

#### Potential acute health effects

- Eye contact** : Causes serious eye irritation.
- Inhalation** : Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness.
- Skin contact** : Causes mild skin irritation.
- Ingestion** : May be harmful if swallowed. Can cause central nervous system (CNS) depression.

#### Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:  
pain or irritation  
watering  
redness
- Inhalation** : Adverse symptoms may include the following:  
nausea or vomiting  
headache  
drowsiness/fatigue  
dizziness/vertigo  
unconsciousness
- Skin contact** : Adverse symptoms may include the following:  
irritation  
redness
- Ingestion** : No specific data.

### Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Specific treatments** : No specific treatment.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

## Section 4. First aid measures

See toxicological information (Section 11)

## Section 5. Fire-fighting measures

### Extinguishing media

**Suitable extinguishing media** : Use dry chemical, CO<sub>2</sub>, water spray (fog) or foam.

**Unsuitable extinguishing media** : Do not use water jet.

**Specific hazards arising from the chemical** : Highly flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion.

**Hazardous thermal decomposition products** : Decomposition products may include the following materials:  
carbon dioxide  
carbon monoxide  
nitrogen oxides  
halogenated compounds

**Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

**Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

## Section 6. Accidental release measures

### Personal precautions, protective equipment and emergency procedures

**For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

**For emergency responders** : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

**Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

### Methods and materials for containment and cleaning up

**Small spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

**Large spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

## Section 7. Handling and storage

### Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Do not breathe vapor or mist. Do not ingest. Avoid contact with eyes, skin and clothing. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

- Conditions for safe storage, including any incompatibilities** : Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

## Section 8. Exposure controls/personal protection

### Control parameters

#### Occupational exposure limits

Ingredient name	Exposure limits
2-propanol	<b>GBZ 2.1 (China, 8/2019).</b> PC-TWA: 350 mg/m <sup>3</sup> 8 hours. PC-STEL: 700 mg/m <sup>3</sup> 15 minutes.

- Appropriate engineering controls** : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

### Individual protection measures

- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
- Eye/face protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.

#### Skin protection

## Section 8. Exposure controls/personal protection

- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

## Section 9. Physical and chemical properties

### Appearance

- Physical state** : Liquid. [Clear.]
- Color** : Yellowish.
- Odor** : Alcohol like.
- Odor threshold** : Not available.
- pH** : 6 to 6.2
- Melting point** : Not available.
- Boiling point** : 81.4°C (178.5°F)
- Flash point** : Closed cup: <10°C (<50°F) [ASTM D-56 (Tagliabue).]
- Evaporation rate** : Not available.
- Flammability (solid, gas)** : Highly flammable in the presence of the following materials or conditions: open flames, sparks and static discharge.
- Lower and upper explosive (flammable) limits** : Not available.
- Vapor pressure** : Not available.
- Vapor density** : Not available.
- Relative density** : 0.81 to 0.82
- Solubility** : Not available.
- Partition coefficient: n-octanol/water** : Not applicable.
- Auto-ignition temperature** : Not available.
- Decomposition temperature** : Not available.
- Viscosity** : Not available.

## Section 10. Stability and reactivity

- Reactivity** : No specific test data related to reactivity available for this product or its ingredients.
- Chemical stability** : The product is stable.
- Possibility of hazardous reactions** : Under normal conditions of storage and use, hazardous reactions will not occur.

## Section 10. Stability and reactivity

**Conditions to avoid** : Avoid all possible sources of ignition (spark or flame). Do not pressurize, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition.

**Incompatible materials** : Reactive or incompatible with the following materials:  
oxidizing materials

**Hazardous decomposition products** : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

## Section 11. Toxicological information

### Information on toxicological effects

#### Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
2-propanol  dimethylammonium chloride	LD50 Dermal	Rabbit	12800 mg/kg	-
	LD50 Oral	Rat	5000 mg/kg	-
	LD50 Oral	Mouse	8100 mg/kg	-
	LD50 Oral	Rabbit	1600 mg/kg	-
	LD50 Oral	Rat	1070 mg/kg	-
	LD50 Oral	Rat	1070 mg/kg	-

#### Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
2-propanol	Eyes - Moderate irritant	Rabbit	-	10 mg	-
	Eyes - Moderate irritant	Rabbit	-	24 hours 100 mg	-
	Eyes - Severe irritant	Rabbit	-	100 mg	-
	Skin - Mild irritant	Rabbit	-	500 mg	-

#### Sensitization

No known significant effects or critical hazards.

#### Mutagenicity

No known significant effects or critical hazards.

#### Carcinogenicity

No known significant effects or critical hazards.

**Conclusion/Summary** : Human: ISOPROPYL ALCOHOL is excreted in maternal milk.

#### Reproductive toxicity

No known significant effects or critical hazards.

#### Teratogenicity

No known significant effects or critical hazards.

#### Specific target organ toxicity (single exposure)

Name	Category	Route of exposure	Target organs
2-propanol	Category 3	-	Narcotic effects

#### Specific target organ toxicity (repeated exposure)

Name	Category	Route of exposure	Target organs
2,2'-iminobisethanol hydrobromide	Category 2	oral	-

#### Aspiration hazard

No known significant effects or critical hazards.



## Section 11. Toxicological information

**Information on the likely routes of exposure** : Not available.

### Potential acute health effects

- Eye contact** : Causes serious eye irritation.
- Inhalation** : Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness.
- Skin contact** : Causes mild skin irritation.
- Ingestion** : May be harmful if swallowed. Can cause central nervous system (CNS) depression.

### Symptoms related to the physical, chemical and toxicological characteristics

- Eye contact** : Adverse symptoms may include the following:  
pain or irritation  
watering  
redness
- Inhalation** : Adverse symptoms may include the following:  
nausea or vomiting  
headache  
drowsiness/fatigue  
dizziness/vertigo  
unconsciousness
- Skin contact** : Adverse symptoms may include the following:  
irritation  
redness
- Ingestion** : No specific data.

### Delayed and immediate effects and also chronic effects from short and long term exposure

#### Short term exposure

- Potential immediate effects** : Not available.
- Potential delayed effects** : Not available.

#### Long term exposure

- Potential immediate effects** : Not available.
- Potential delayed effects** : Not available.

### Potential chronic health effects

Not available.

- General** : May cause damage to organs through prolonged or repeated exposure.
- Carcinogenicity** : No known significant effects or critical hazards.
- Mutagenicity** : No known significant effects or critical hazards.
- Teratogenicity** : No known significant effects or critical hazards.
- Developmental effects** : No known significant effects or critical hazards.
- Fertility effects** : No known significant effects or critical hazards.

### Numerical measures of toxicity

#### Acute toxicity estimates

Route	ATE value
Oral	3616.66 mg/kg



## Section 11. Toxicological information

**Other information** : To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

## Section 12. Ecological information

### Toxicity

Product/ingredient name	Result	Species	Exposure
2-propanol	Acute EC50 7550 mg/l Fresh water	Daphnia - Daphnia magna - Neonate	48 hours
	Acute LC50 1400000 µg/l Marine water	Crustaceans - Crangon crangon	48 hours
	Acute LC50 4200 mg/l Fresh water	Fish - Rasbora heteromorpha	96 hours

### Persistence/degradability

Not available.

### Bioaccumulative potential

Product/ingredient name	LogP <sub>ow</sub>	BCF	Potential
2-propanol	0.05	-	low
dimethylammonium chloride	-3.28	-	low

### Mobility in soil

**Soil/water partition coefficient (K<sub>oc</sub>)** : Not available.





**Other adverse effects** : No known significant effects or critical hazards.

## Section 13. Disposal considerations

**Disposal methods** : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

## Section 14. Transport information

## Section 14. Transport information

	China	UN	IMDG	IATA
UN number	UN1993	UN1993	UN1993	UN1993
UN proper shipping name	FLAMMABLE LIQUID, N.O.S. (Isopropanol, mixture)	FLAMMABLE LIQUID, N.O.S. (Isopropanol, mixture)	FLAMMABLE LIQUID, N.O.S. (Isopropanol, mixture)	FLAMMABLE LIQUID, N.O.S. (Isopropanol, mixture)
Transport hazard class(es)	3 	3 	3 	3 
Packing group	II	II	II	II
Environmental hazards	No.	No.	No.	No.
Additional information	-	-	-	-

**Special precautions for user** : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

## Section 15. Regulatory information

**Safety, health and environmental regulations specific for the product** : No known specific national and/or regional regulations applicable to this product (including its ingredients).

**China inventory (IECSC)** : Not determined.

### List of Goods banned for Importing

None of the components are listed.

### List of Goods banned for Exporting

None of the components are listed.

### List of Toxic Chemicals Severely Restricted for Importing & Exporting by China

None of the components are listed.

### International regulations

#### Montreal Protocol

Not listed.

#### Stockholm Convention on Persistent Organic Pollutants

Not listed.

#### Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

#### UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

### International lists

#### National inventory

**Australia** : Not determined.

**Canada** : Not determined.

## Section 15. Regulatory information

<b>Europe</b>	:	
<b>Japan</b>	:	<b>Japan inventory (CSCL):</b> All components are listed or exempted. <b>Japan inventory (ISHL):</b> Not determined.
<b>Malaysia</b>	:	Not determined
<b>New Zealand</b>	:	Not determined.
<b>Philippines</b>	:	Not determined.
<b>Republic of Korea</b>	:	Not determined.
<b>Taiwan</b>	:	All components are listed or exempted.
<b>United States</b>	:	Not determined.

## Section 16. Other information

### History

<b>Date of printing</b>	:	5/6/2024
<b>Date of issue/Date of revision</b>	:	5/6/2024
<b>Date of previous issue</b>	:	4/24/2024
<b>Version</b>	:	0.4
<b>Key to abbreviations</b>	:	ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = Intermediate Bulk Container IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) UN = United Nations

<b>References</b>	:	Not available.
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Indicates information that has changed from previously issued version.

### Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.