SAFETY DATA SHEET

Alloy SAC305 Fastcore

Section 1. Identification **GHS** product identifier : Alloy SAC305 Fastcore : Not available. **Reference number** Other means of : Not available. identification **Product type** : Solid. [Cored Wire] Relevant identified uses of the substance or mixture and uses advised against Not applicable. **Supplier's details** : AIM 9100 Henri Bourassa East Montreal, QC H1E 2S4 (514) 494-2000 In the United States: AIM 25 Kenney Drive Cranston, RI 02920 (800) CALL-AIM In México AIM Soldadura de México Circuito Interior Norte # 460 Parque Industrial Salvarcar Ciudad Juárez, Chih. (656) 630-0032 : INFOTRAC **Emergency telephone** number (with hours of North America: (800) 535-5053 operation) International: (352) 323-3500

Section 2. Hazards identification

OSHA/HCS status	: This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).
Classification of the substance or mixture	: SKIN SENSITIZATION - Category 1
GHS label elements	
Hazard pictograms	
Signal word	· Warning

Storage		skin irritation or rash occurs			olouning	501010
Response					ciouning	belore
Response		ut of the workplace. (IN: Wash with plenty of soa	n and water	Nash contaminated	clothing	before
Prevention		tective gloves. Avoid breath	ing dust. Con	aminated work clot	hing mus	t not be
Precautionary statements						
Hazard statements	: May cause an allergic skin reaction.					
Signal word	: Warning					



Section 2. Hazards identification

Disposal

: Dispose of contents and container in accordance with all local, regional, national and international regulations.

Hazards not otherwise classified

Section 3. Composition/information on ingredients

: None known.

Substance/mixture	: Mixture
Other means of	: Not available.
identification	

Ingredient name	%	CAS number	
Tin	≥90	7440-31-5	
silver	≤3	7440-22-4	
rosin	≤3	8050-09-7	
copper	≤1	7440-50-8	

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact	: Get medical attention if any damage to the eye is caused by the metal.
Inhalation	: Not applicable.
Skin contact	: Wash with plenty of soap and water. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Cuts should be treated promptly and covered.
Ingestion	: Not applicable.

Most important symptoms/e	
Potential acute health effec	its and the second s
Eye contact	: Not applicable.
Inhalation	: Not applicable.
Skin contact	: May cause an allergic skin reaction.
Ingestion	: Not applicable.
Over-exposure signs/symp	<u>toms</u>
Eye contact	: No specific data.
Inhalation	: No specific data.
Skin contact	: Adverse symptoms may include the following: irritation redness
Ingestion	: No specific data.
Indication of immediate med	lical attention and special treatment needed, if necessary
Notes to physician	 Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
Specific treatments	: No specific treatment.
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

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Section 4. First aid measures

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media	
Suitable extinguishing media	: Use an extinguishing agent suitable for the surrounding fire.
Unsuitable extinguishing media	: None known.
Specific hazards arising from the chemical	: No specific fire or explosion hazard.
Hazardous thermal decomposition products	: Decomposition products may include the following materials: metal oxide/oxides
Special protective actions for fire-fighters	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
Special protective equipment for fire-fighters	: No special protection is required.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures For non-emergency personnel : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Put on appropriate personal protective equipment. For emergency responders : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel". Environmental precautions : No specific hazard. Methods and materials for containment and cleaning up

Small spill	: Restack safely. Take care with items that are sharp or heavy.
Large spill	: Restack safely. Take care with items that are sharp or heavy. Note: see Section 1 for
	emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures	:	Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Take care with items that are sharp or heavy.
Advice on general occupational hygiene	:	Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	:	Store in accordance with local regulations. See Section 10 for incompatible materials before handling or use.

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Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Exposure limits
ACGIH TLV (United States, 3/2019).
TWA: 2 mg/m ³ , (as Sn) 8 hours. Form:
Inhalable fraction
NIOSH REL (United States, 10/2016).
TWA: 2 mg/m ³ 10 hours.
OSHA PEL (United States, 5/2018).
TWA: 2 mg/m ³ , (as Sn) 8 hours.
OSHA PEL 1989 (United States, 3/1989).
TWA: 0.01 mg/m³, (as Ag) 8 hours.
ACGIH TLV (United States, 3/2019).
TWA: 0.1 mg/m ³ 8 hours. Form: Dust and
fumes
OSHA PEL (United States, 5/2018).
TWA: 0.01 mg/m³, (as Ag) 8 hours.
NIOSH REL (United States, 10/2016).
TWA: 0.01 mg/m³, (as Ag) 10 hours. Form:
METAL DUST AND SOLUBLE
ACGIH TLV (United States, 3/2019). Skin
sensitizer. Inhalation sensitizer.
ACGIH TLV (United States, 3/2019).
TWA: 1 mg/m³, (as Cu) 8 hours. Form: Dust
and mist
TWA: 0.2 mg/m ³ 8 hours. Form: Fume
OSHA PEL 1989 (United States, 3/1989).
TWA: 1 mg/m³, (as Cu) 8 hours. Form:
Dusts and Mists TWA: 0.1 mg/m³, (as Cu) 8 hours. Form:
Fume
NIOSH REL (United States, 10/2016).
TWA: 1 mg/m ³ , (as Cu) 10 hours. Form:
Dusts and Mists
OSHA PEL (United States, 5/2018).
TWA: 1 mg/m ³ 8 hours. Form: Dusts and
Mists
TWA: 0.1 mg/m ³ 8 hours. Form: Fume

Appropriate engineering controls	: No specia	l ventilation requirements.				
Environmental exposure controls	: Not applic	Not applicable.				
Individual protection measure	<u>ures</u>					
Hygiene measures	eating, sm Appropriat Contamina contamina	ds, forearms and face tho oking and using the lavate the techniques should be us ated work clothing should ted clothing before reusing re close to the workstation	bry and at the end of sed to remove potent not be allowed out of g. Ensure that eyewa	the working per ially contaminat the workplace. ash stations and	iod. ed clothing. Wash I safety	
Eye/face protection	assessme gases or c	ewear complying with an a nt indicates this is necess lusts. If contact is possible sment indicates a higher d	ary to avoid exposure e, the following prote	e to liquid splash ction should be	nes, mists, worn, unles:	S
Skin protection						
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Section 8. Exposure controls/personal protection

Hand protection	: Use strong, cut-resistant gloves suitable for handling metals.
Body protection	 Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Other skin protection	 Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	: Not applicable.

Section 9. Physical and chemical properties

Appearance	
Physical state	Solid. [Cored Wire]
Color	Colorless.
Odor	Not available.
Odor threshold	Not available.
рН	Not available.
Melting point	217 to 218°C (422.6 to 424.4°F)
Boiling point	Not available.
Flash point	Not applicable.
Evaporation rate	Not available.
Flammability (solid, gas)	Slightly flammable in the presence of the following materials or conditions: open flames, sparks and static discharge.
Lower and upper explosive (flammable) limits	Not applicable.
Vapor pressure	Not available.
Vapor density	Not applicable.
Relative density	Not available.
Solubility	Not available.
Solubility in water	Not available.
Partition coefficient: n- octanol/water	Not applicable.
Auto-ignition temperature	Not applicable.
Decomposition temperature	Not available.
Viscosity	Not applicable.
Flow time (ISO 2431)	Not available.

Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: No specific data.
Incompatible materials	: No specific data.
Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

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Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
rosin	LD50 Oral	Rat	7600 mg/kg	-

Irritation/Corrosion

Not available.

Sensitization

Not available.

Mutagenicity

Not available.

Carcinogenicity

Not available.

Classification

Product/ingredient name	OSHA	IARC	NTP
copper	-	-	Known to be a human carcinogen.

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

Information on the likely	: Routes of entry not anticipated: Dermal.
routes of exposure	

Potential acute health effects

Eye contact	: Not applicable.
Inhalation	: Not applicable.
Skin contact	: May cause an allergic skin reaction.
Ingestion	: Not applicable.

Symptoms related to the physical, chemical and toxicological characteristics		
Eye contact	: No specific data.	
Inhalation	: No specific data.	
Skin contact	: Adverse symptoms may include the following: irritation redness	
Ingestion	: No specific data.	

<u>Delayed and immediate effects and also chronic effects from short and long term exposure</u> <u>Short term exposure</u>

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Section 11. Toxicological information

Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
Long term exposure	
Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
Potential chronic health eff	<u>ects</u>
Not available.	
General	: Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Carcinogenicity	: No known significant effects or critical hazards.
Mutagenicity	: No known significant effects or critical hazards.
Teratogenicity	: No known significant effects or critical hazards.
Developmental effects	: No known significant effects or critical hazards.
Fertility effects	: No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates Not available.

<u>Toxicity</u>			
Product/ingredient name	Result	Species	Exposure
silver	Acute EC50 1.4 µg/l Marine water	Algae - Chroomonas sp.	4 days
	Acute EC50 0.24 µg/l Fresh water	Daphnia - Daphnia magna	48 hours
	Acute LC50 11 µg/l Fresh water	Crustaceans - Ceriodaphnia reticulata	48 hours
	Acute LC50 2.13 µg/l Fresh water	Fish - Pimephales promelas	96 hours
	Chronic NOEC 5 mg/l Marine water	Algae - Glenodinium halli	72 hours
copper	Acute EC50 1100 µg/l Fresh water	Aquatic plants - Lemna minor	4 days
	Acute EC50 2.1 µg/l Fresh water	Daphnia - Daphnia longispina - Juvenile (Fledgling, Hatchling, Weanling)	48 hours
	Acute IC50 13 µg/l Fresh water	Algae - Pseudokirchneriella subcapitata - Exponential growth phase	72 hours
	Acute IC50 5.4 mg/l Marine water	Aquatic plants - Plantae - Exponential growth phase	72 hours
	Acute LC50 0.072 µg/l Marine water	Crustaceans - Amphipoda - Adult	48 hours
	Acute LC50 7.56 µg/l Marine water	Fish - Periophthalmus waltoni - Adult	96 hours
	Chronic NOEC 2.5 µg/l Marine water	Algae - Nitzschia closterium - Exponential growth phase	72 hours
	Chronic NOEC 7 mg/l Fresh water	Aquatic plants - Ceratophyllum demersum	3 days
	Chronic NOEC 0.02 mg/l Fresh water	Crustaceans - Cambarus bartonii - Mature	21 days
	Chronic NOEC 2 µg/l Fresh water	Daphnia - Daphnia magna	21 days
	Chronic NOEC 0.8 µg/l Fresh water	Fish - Oreochromis niloticus - Juvenile (Fledgling, Hatchling, Weanling)	6 weeks

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Section 12. Ecological information

Persistence and degradability

Not available.

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
silver	-	70	low
rosin	1.9 to 7.7	-	high

Mobility in soil

Soil/water partition	: Not available.
coefficient (Koc)	

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues.

Section 14. Transport information

	DOT Classification	TDG Classification	Mexico Classification	ADR/RID	IMDG	ΙΑΤΑ
UN number	Not regulated.	Not regulated.	Not regulated.	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name	-	-	-	-	-	-
Transport hazard class(es)	-	-	-	-	-	-
Packing group	-	-	-	-	-	-
Environmental hazards	No.	No.	No.	No.	No.	No.
Additional information	Reportable quantity 34013.6 lbs / 15442.2 kg. Package sizes shipped in quantities less than the product reportable quantity are not subject to the RQ (reportable quantity) transportation	-	-	-	-	-

Alloy SAC305 Fastcore					
Section 14.	Transport	information	on		
	requirements.				

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according : Not available. to IMO instruments

Section 15. Regulatory information

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Clean Air Act Section 112 (b) Hazardous Air Pollutants (HAPs)	: Not listed
Clean Air Act Section 602 Class I Substances	: Not listed
Clean Air Act Section 602 Class II Substances	: Not listed
DEA List I Chemicals (Precursor Chemicals)	: Not listed
DEA List II Chemicals (Essential Chemicals)	: Not listed
State regulations	
Massachusetts	: The following components are listed: TIN; SILVER
New York	: The following components are listed: Silver
New Jersey	: The following components are listed: TIN; SILVER
Pennsylvania	 The following components are listed: TIN; SILVER COMPOUNDS; ROSIN CORE SOLDER PYROLYSIS PRODUCTS

California Prop. 65

This product does not require a Safe Harbor warning under California Prop. 65.

International regulations

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals Not listed.

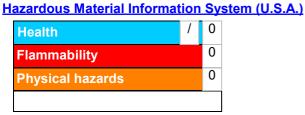
International lists

National inventory		
Australia	: All components are listed or exempted.	
Canada	: All components are listed or exempted.	
China	: All components are listed or exempted.	
Europe	: All components are listed or exempted.	
Japan	: Japan inventory (CSCL): Not determin Japan inventory (ISHL): Not determine	
Malaysia	: Not determined	
New Zealand	: All components are listed or exempted.	

Section 15. Regulatory information

Philippines	: All components are listed or exempted.
Republic of Korea	: All components are listed or exempted.
Taiwan	: All components are listed or exempted.
Turkey	: Not determined.

Section 16. Other information



National Fire Protection Association (U.S.A.)



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Copyright ©2001, National Fire Protection Association, Quincy, MA 02269. This warning system is intended to be interpreted and applied only by properly trained individuals to identify fire, health and reactivity hazards of chemicals. The user is referred to certain limited number of chemicals with recommended classifications in NFPA 49 and NFPA 325, which would be used as a guideline only. Whether the chemicals are classified by NFPA or not, anyone using the 704 systems to classify chemicals does so at their own risk.

Procedure used to derive the classification

Classification		Justification	
SKIN SENSITIZATION - Category 1		Calculation method	
History			
Date of printing	: 4/26/2024		
Date of issue/Date of revision	: 4/26/2024		
Date of previous issue	: 4/24/2024		
Version	: 0.05		
Key to abbreviations	IATA = International Air Transport Association IBC = Intermediate Bulk Container IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition co MARPOL = International Convention for the Preven	Bioconcentration Factor Globally Harmonized System of Classification and Labelling of Chemicals International Air Transport Association International Air Transport Association International Maritime Dangerous Goods / = logarithm of the octanol/water partition coefficient DL = International Convention for the Prevention of Pollution From Ships, 1973 ified by the Protocol of 1978. ("Marpol" = marine pollution)	
References : Not available.			

Indicates information that has changed from previously issued version.
<u>Notice to reader</u>

Section 16. Other information

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.