SAFETY DATA SHEET

Alloy SAC305 LV05

Section 1. Identification : Alloy SAC305 LV05 **GHS** product identifier : Not available. **Reference number** : Not available. Other means of identification **Product type** : Solid. [Cored Wire] Relevant identified uses of the substance or mixture and uses advised against Not applicable. **Supplier's details** : AIM 9100 Henri Bourassa East Montreal, QC H1E 2S4 (514) 494-2000 In the United States: AIM 25 Kenney Drive Cranston, RI 02920 (800) CALL-AIM In México AIM Soldadura de México Circuito Interior Norte # 460 Parque Industrial Salvarcar Ciudad Juárez, Chih. (656) 630-0032 **Emergency telephone** : INFOTRAC North America: (800) 535-5053 number (with hours of operation) International: (352) 323-3500

Section 2. Hazards identification

OSHA/HCS status	: While this material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200), this SDS contains valuable information critical to the safe handling and proper use of the product. This SDS should be retained and available for employees and other users of this product.
Classification of the substance or mixture	: Not classified.
GHS label elements	
Signal word	: No signal word.
Hazard statements	: No known significant effects or critical hazards.
Precautionary statements	
Prevention	: Not applicable.
Response	: Not applicable.
Storage	: Not applicable.
Disposal	: Not applicable.
Hazards not otherwise classified	: None known.

Section 3. Composition/information on ingredients

Substance/mixture Other means of identification

- : Mixture
- : Not available.

Ingredient name	%	CAS number
Tin	≥90	7440-31-5
Silver	≤3	7440-22-4
Rosin	≤3	65997-06-0
copper	≤1	7440-50-8

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower Eye contact eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention if irritation occurs. : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If Inhalation not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie. belt or waistband. Skin contact : Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur. Wash clothing before reuse. Clean shoes thoroughly before reuse. Ingestion : Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effe	<u>cts</u>			
Eye contact	: No known significant effects or critical hazards.			
Inhalation	: No known significant effects or critical hazards.			
Skin contact	: No known significant effects or critical hazards.			
Ingestion	: No known significant effects or critical hazards.			
Over-exposure signs/symptoms				
Eye contact	: No specific data.			
Inhalation	: No specific data.			
Skin contact	: No specific data.			
Ingestion	: No specific data.			

Indication of immediate medical attention and special treatment needed, if necessary					
Notes to physician		ptomatically. Contact pois have been ingested or inh	•	ilist immediately if large	
Date of issue/Date of revision	: 4/26/2024	Date of previous issue	: 4/24/2024	Version : 0.07	

2/11

Section 4. First aid measures

Specific treatments

Protection of first-aiders

: No specific treatment.

: No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media	. The encytic suitables exact suitable for the summunding fire
Suitable extinguishing media	: Use an extinguishing agent suitable for the surrounding fire.
Unsuitable extinguishing media	: None known.
Specific hazards arising from the chemical	: No specific fire or explosion hazard.
Hazardous thermal decomposition products	: Decomposition products may include the following materials: metal oxide/oxides
Special protective actions for fire-fighters	 Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
Special protective equipment for fire-fighters	: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protect	<u>tiv</u> :	e equipment and emergency procedures
For non-emergency personnel	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	:	If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
Methods and materials for co	onta	ainment and cleaning up
Small spill	:	Move containers from spill area. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor.
Large spill	:	Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling	
Protective measures	: Put on appropriate personal protective equipment (see Section 8).
Advice on general occupational hygiene	: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	: Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
Tin	ACGIH TLV (United States, 3/2020).
	TWA: 2 mg/m³, (as Sn) 8 hours. Form:
	Inhalable fraction
	NIOSH REL (United States, 10/2016).
	TWA: 2 mg/m ³ 10 hours.
	OSHA PEL (United States, 5/2018).
	TWA: 2 mg/m³, (as Sn) 8 hours.
Silver	ACGIH TLV (United States, 3/2020).
	TWA: 0.1 mg/m ³ 8 hours. Form: Dust and
	fumes
	OSHA PEL 1989 (United States, 3/1989).
	TWA: 0.01 mg/m³, (as Ag) 8 hours.
	OSHA PEL (United States, 5/2018).
	TWA: 0.01 mg/m³, (as Ag) 8 hours.
	NIOSH REL (United States, 10/2016).
	TWA: 0.01 mg/m³, (as Ag) 10 hours. Form:
	METAL DUST AND SOLUBLE
Rosin	None.
copper	ACGIH TLV (United States, 3/2020).
	TWA: 1 mg/m³, (as Cu) 8 hours. Form: Dust
	and mist
	TWA: 0.2 mg/m ³ 8 hours. Form: Fume
	OSHA PEL 1989 (United States, 3/1989).
	TWA: 1 mg/m³, (as Cu) 8 hours. Form:
	Dusts and Mists
	TWA: 0.1 mg/m³, (as Cu) 8 hours. Form:
	Fume NIOSH REL (United States, 10/2016).
	TWA: 1 mg/m³, (as Cu) 10 hours. Form: Dusts and Mists
	OSHA PEL (United States, 5/2018).
	TWA: 1 mg/m ³ 8 hours. Form: Dusts and
	Mists
	TWA: 0.1 mg/m ³ 8 hours. Form: Fume

Appropriate engineering controls

: Good general ventilation should be sufficient to control worker exposure to airborne contaminants.

Date of issue/Date of revision	: 4/26/2024	Date of previous issue	: 4/24/2024	Version : 0.07	4/11
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Section 8. Exposure controls/personal protection

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Environmental exposure controls	: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
Individual protection meas	<u>ures</u>
Hygiene measures	: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection	: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.
Skin protection	
Hand protection	: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
Body protection	: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Other skin protection	: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	: Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties

Appearance	
Physical state	: Solid. [Cored Wire]
Color	: Not available.
Odor	: Odorless.
Odor threshold	: Not available.
рН	: Not available.
Melting point	: Not available.
Boiling point	: Not available.
Flash point	: Not applicable.
Evaporation rate	: Not available.
Flammability (solid, gas)	: Slightly flammable in the presence of the following materials or conditions: open flames, sparks and static discharge.
Lower and upper explosive (flammable) limits	: Not applicable.
Vapor pressure	: Not available.
Vapor density	: Not applicable.
Relative density	: Not available.
Solubility	: Not available.
Solubility in water	: Not available.
Partition coefficient: n- octanol/water	: Not applicable.
Auto-ignition temperature	: Not applicable.

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Date of issue/Date of revision
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5/11

Section 9. Physical and chemical properties

Decomposition temperature	1	Not available.
Viscosity	:	Not applicable.
Flow time (ISO 2431)	1	Not available.

Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: No specific data.
Incompatible materials	: No specific data.
Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Rosin	LD50 Oral LD50 Oral		5000 mg/kg 8400 mg/kg	-

Irritation/Corrosion

Not available.

Sensitization

Not available.

Mutagenicity

Not available.

Carcinogenicity

Not available.

Classification

Product/ingredient name	OSHA	IARC	NTP
Rosin	None.	4	-
copper	-	-	Known to be a human carcinogen.

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Section 11. Toxicological information

Not available.

Information on the likely routes of exposure	:	Not available.
Potential acute health effects		
Eye contact	:	No known significant effects or critical hazards.
Inhalation	:	No known significant effects or critical hazards.
Skin contact	:	No known significant effects or critical hazards.
Ingestion	:	No known significant effects or critical hazards.
Symptoms related to the phy	sic	al, chemical and toxicological characteristics
Eye contact	1	No specific data.
Inhalation	1	No specific data.
Skin contact	:	No specific data.
Ingestion	:	No specific data.
	<u>ts</u>	and also chronic effects from short and long term exposure
Short term exposure Potential immediate effects	:	Not available.
Potential delayed effects	:	Not available.
Long term exposure		
Potential immediate effects	:	Not available.
Potential delayed effects	:	Not available.
Potential chronic health effe	ect	<u>s</u>
Not available.		
General	:	No known significant effects or critical hazards.
Carcinogenicity	:	No known significant effects or critical hazards.
Mutagenicity	:	No known significant effects or critical hazards.
Teratogenicity	:	No known significant effects or critical hazards.
Developmental effects	:	No known significant effects or critical hazards.
Fertility effects	:	No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Not available.

Section 12. Ecological information

Toxicity

Section 12. Ecological information

Product/ingredient name	Result	Species	Exposure
Silver	Acute EC50 1.4 µg/l Marine water	Algae - Chroomonas sp.	4 days
	Acute EC50 0.24 µg/l Fresh water	Daphnia - Daphnia magna	48 hours
	Acute LC50 11 µg/l Fresh water	Crustaceans - Ceriodaphnia reticulata	48 hours
	Acute LC50 2.13 µg/l Fresh water	Fish - Pimephales promelas	96 hours
	Chronic NOEC 5 mg/l Marine water	Algae - Glenodinium halli	72 hours
copper	Acute EC50 1100 µg/l Fresh water	Aquatic plants - Lemna minor	4 days
	Acute EC50 2.1 µg/l Fresh water	Daphnia - Daphnia longispina - Juvenile (Fledgling, Hatchling, Weanling)	48 hours
	Acute IC50 13 μg/l Fresh water	Algae - Pseudokirchneriella subcapitata - Exponential growth phase	72 hours
	Acute IC50 5.4 mg/l Marine water	Aquatic plants - Plantae - Exponential growth phase	72 hours
	Acute LC50 0.072 μg/l Marine water	Crustaceans - Amphipoda - Adult	48 hours
	Acute LC50 7.56 μg/l Marine water	Fish - Periophthalmus waltoni - Adult	96 hours
	Chronic NOEC 2.5 µg/l Marine water	Algae - Nitzschia closterium - Exponential growth phase	72 hours
	Chronic NOEC 7 mg/l Fresh water	Aquatic plants - Ceratophyllum demersum	3 days
	Chronic NOEC 0.02 mg/l Fresh water	Crustaceans - Cambarus bartonii - Mature	21 days
	Chronic NOEC 2 µg/l Fresh water	Daphnia - Daphnia magna	21 days
	Chronic NOEC 0.8 µg/l Fresh water	Fish - Oreochromis niloticus - Juvenile (Fledgling, Hatchling, Weanling)	6 weeks

Persistence and degradability

Not available.

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
Silver	-	70	low
Rosin	3.42	-	low

<u>Mobility in soil</u>

Soil/water partition	: Not available.
coefficient (Koc)	

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	DOT Classification	TDG Classification	Mexico Classification	ADR/RID	IMDG	ΙΑΤΑ
UN number	Not regulated.	Not regulated.	Not regulated.	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name	-	-	-	-	-	-
Transport hazard class(es)	-	-	-	-	-	-
Packing group	-	-	-	-	-	-
Environmental hazards	No.	No.	No.	No.	No.	No.
Additional information	Reportable quantity 34013.6 lbs / 15442.2 kg. Package sizes shipped in quantities less than the product reportable quantity are not subject to the RQ (reportable quantity) transportation requirements.	-	-	-	-	-

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according : Not available. to IMO instruments

Section 15. Regulatory information

Clean Air Act Section 112 (b) Hazardous Air Pollutants (HAPs)	: Not listed		
Clean Air Act Section 602 Class I Substances	: Not listed		
Clean Air Act Section 602 Class II Substances	: Not listed		
DEA List I Chemicals (Precursor Chemicals)	: Not listed		
DEA List II Chemicals (Essential Chemicals)	: Not listed		
State regulations			
Massachusetts	: The follov	ving components are listed:	TIN; SILVER
New York	: The follov	ving components are listed:	Silver
Date of issue/Date of revision	: 4/26/2024	Date of previous issue	: 4/24/2024

9/11

Section 15. Regulatory information

New Jersey

- : The following components are listed: TIN; SILVER
- Pennsylvania
- : The following components are listed: TIN; SILVER COMPOUNDS

California Prop. 65

This product does not require a Safe Harbor warning under California Prop. 65.

International regulations

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

International lists

National inventory	
Australia	: Not determined.
Canada	: All components are listed or exempted.
China	: All components are listed or exempted.
Europe	:
Japan	: Japan inventory (CSCL): Not determined. Japan inventory (ISHL): Not determined.
Malaysia	: Not determined
New Zealand	: Not determined.
Philippines	: Not determined.
Republic of Korea	: All components are listed or exempted.
Taiwan	: All components are listed or exempted.
Turkey	: Not determined.

Section 16. Other information





National Fire Protection Association (U.S.A.)



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Copyright ©2001, National Fire Protection Association, Quincy, MA 02269. This warning system is intended to be interpreted and applied only by properly trained individuals to identify fire, health and reactivity hazards of chemicals. The user is referred to certain limited number of chemicals with recommended classifications in NFPA 49 and NFPA 325, which would be used as a guideline only. Whether the chemicals are classified by NFPA or not, anyone using the 704 systems to classify chemicals does so at their own risk.

Section 16. Other information

Procedure used to derive the classification

	Classification	Justification
Not classified.		
<u>History</u>		
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Date of issue/Date of revision	: 4/26/2024	
Date of previous issue	: 4/24/2024	
Version	: 0.07	
Key to abbreviations	: ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification IATA = International Air Transport Association IBC = International Air Transport Association IBC = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coe MARPOL = International Convention for the Prevention as modified by the Protocol of 1978. ("Marpol" = mari UN = United Nations	efficient on of Pollution From Ships, 1973
References	: Not available.	

Indicates information that has changed from previously issued version.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.