SAFETY DATA SHEET

Alloy SAC305 WS 482

Section 1. IdentificationGHS product identifier: Alloy SAC305 WS 482Reference number: N/A

Other means of identification	: Not available.
Product type	: Solid. [Cored Wire]

Relevant identified uses of the substance or mixture and uses advised against Not applicable.

Supplier's details	:	AIM 9100 Henri Bourassa East Montreal, QC H1E 2S4 (514) 494-2000 In the United States: AIM 25 Kenney Drive Cranston, RI 02920
		(800) CALL-AIM In México AIM Soldadura de México Circuito Interior Norte # 460 Parque Industrial Salvarcar Ciudad Juárez, Chih. (656) 630-0032
Emergency telephone number (with hours of operation)	:	INFOTRAC North America: (800) 535-5053 International: (352) 323-3500

Section 2. Hazards identification

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OSHA/HCS status	: While this material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200), this SDS contains valuable information critical to the safe handling and proper use of the product. This SDS should be retained and available for employees and other users of this product.
Classification of the	: Not classified.
substance or mixture	
GHS label elements	
Signal word	: No signal word.
Hazard statements	: No known significant effects or critical hazards.
Precautionary statements	
Prevention	: Not applicable.
Response	: Not applicable.
Storage	: Not applicable.
Disposal	: Not applicable.
Hazards not otherwise classified	: None known.



Section 3. Composition/information on ingredients

Substance/mixture

Other means of identification

- : Mixture
- : Not available.

Ingredient name	%	CAS number
Tin	≥90	7440-31-5
Silver	≤3	7440-22-4
copper	≤1	7440-50-8

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact	 Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.
Inhalation	: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical attention if symptoms occur. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Skin contact	 Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur.
Ingestion	: Wash out mouth with water. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur

Eye contact	: No known significant effects or critical hazards
Inhalation	: No known significant effects or critical hazards
Skin contact	: No known significant effects or critical hazards
Ingestion	: No known significant effects or critical hazards
Over-exposure signs/	/symptoms
Eye contact	: No specific data.
Inhalation	: No specific data.
Skin contact	: No specific data.
Ingestion	: No specific data.

Indication of immediate medical attention and special treatment needed, if necessaryNotes to physician: In case of inhalation of decomposition products in a fire, symptoms may be delayed.
The exposed person may need to be kept under medical surveillance for 48 hours.Specific treatments: No specific treatment.Protection of first-aiders: No action shall be taken involving any personal risk or without suitable training.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media	
Suitable extinguishing media	: Use an extinguishing agent suitable for the surrounding fire.
Unsuitable extinguishing media	: None known.
Specific hazards arising from the chemical	: No specific fire or explosion hazard.
Hazardous thermal decomposition products	: Decomposition products may include the following materials: carbon dioxide carbon monoxide nitrogen oxides metal oxide/oxides
Special protective actions for fire-fighters	 Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
Special protective equipment for fire-fighters	: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.
Remark	: Metallic part of product is nonflammable. The organic medium may burn if exposed to direct flame.

Section 6. Accidental release measures

Personal precautions, protec	tiv	e equipment and emergency procedures
For non-emergency personnel	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Put on appropriate personal protective equipment.
For emergency responders	:	If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
Methods and materials for co	ont	ainment and cleaning up
Small spill	:	Move containers from spill area. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor.
Large spill	:	Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling		
Protective measures	:	Put on appropriate personal protective equipment (see Section 8).
Advice on general occupational hygiene		Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Section 7. Handling and storage

Conditions for safe storage,	1	Store in accordance with local regulations. Store in original container protected from
including any		direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials
incompatibilities		(see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept
		upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
Tin	ACGIH TLV (United States, 3/2020). TWA: 2 mg/m ³ , (as Sn) 8 hours. Form: Inhalable fraction NIOSH REL (United States, 10/2016). TWA: 2 mg/m ³ 10 hours. OSHA PEL (United States, 5/2018). TW(A: 2 mg/m ³ (as Sn) 8 hours.
Silver	TWA: 2 mg/m ³ , (as Sn) 8 hours. ACGIH TLV (United States, 3/2020). TWA: 0.1 mg/m ³ 8 hours. Form: Dust and fumes OSHA PEL 1989 (United States, 3/1989). TWA: 0.01 mg/m ³ , (as Ag) 8 hours. OSHA PEL (United States, 5/2018). TWA: 0.01 mg/m ³ , (as Ag) 8 hours. NIOSH REL (United States, 10/2016). TWA: 0.01 mg/m ³ , (as Ag) 10 hours. Form: METAL DUST AND SOLUBLE
copper	ACGIH TLV (United States, 3/2020). TWA: 1 mg/m ³ , (as Cu) 8 hours. Form: Dust and mist TWA: 0.2 mg/m ³ 8 hours. Form: Fume OSHA PEL 1989 (United States, 3/1989). TWA: 1 mg/m ³ , (as Cu) 8 hours. Form: Dusts and Mists TWA: 0.1 mg/m ³ , (as Cu) 8 hours. Form: Fume NIOSH REL (United States, 10/2016). TWA: 1 mg/m ³ , (as Cu) 10 hours. Form: Dusts and Mists OSHA PEL (United States, 5/2018). TWA: 1 mg/m ³ 8 hours. Form: Dusts and Mists TWA: 0.1 mg/m ³ 8 hours. Form: Fume

Appropriate engineering controls	:	Good general ventilation should be sufficient to control worker exposure to airborne contaminants.
Environmental exposure controls	:	Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Section 8. Exposure controls/personal protection

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Hygiene measures	: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection	: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.
Skin protection	
Hand protection	: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
Body protection	: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Other skin protection	: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	: Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties

-		
<u>Appearance</u>		
Physical state	olid. [Cored	Wire]
Color	ot available.	
Odor	dorless.	
Odor threshold	ot available.	
рН	ot available.	
Melting point	ot available.	
Boiling point	ot available.	
Flash point	ot applicable	
Evaporation rate	ot available.	
Flammability (solid, gas)	parks and sta	able in the presence of the following materials or conditions: open flames, atic discharge. f product is nonflammable. The organic medium may burn if exposed to
Lower and upper explosive (flammable) limits	ot applicable).
Vapor pressure	ot available.	
Vapor density	ot applicable).
Relative density	ot available.	
Solubility	soluble in th	e following materials: cold water.
Solubility in water	ot available.	
Partition coefficient: n- octanol/water	ot applicable	e.
Auto-ignition temperature	ot applicable	
Decomposition temperature	ot available.	
Viscosity	ot applicable).
Flow time (ISO 2431)	ot available.	

Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: No specific data.
Incompatible materials	: No specific data.
Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Not available.

Irritation/Corrosion

Not available.

Sensitization

Not available.

Mutagenicity

Not available.

Carcinogenicity

Not available.

Conclusion/Summary

: Massive metal is not harmful. Overexposure to fumes may cause irritation to the respiratory tract, digestive system and to the eyes. Overexposure to tin oxide fumes may result in benigne pneumoconiosis (stannosis).

Classification

Product/ingredient name	OSHA	IARC	NTP
copper	-	-	Known to be a human carcinogen.

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

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Section 11. Toxicological information

Information on the likely routes of exposure	:	Routes of entry not anticipated: Dermal.
Potential acute health effects		
Eye contact	:	No known significant effects or critical hazards.
Inhalation	:	No known significant effects or critical hazards.
Skin contact	:	No known significant effects or critical hazards.
Ingestion	:	No known significant effects or critical hazards.
Symptoms related to the physical sectors of the sector sectors and the sector sector sectors and the sector sectors are sectors and the sector sectors are sectors	sic	al, chemical and toxicological characteristics

Eye contact	: No specific data.
Inhalation	: No specific data.
Skin contact	: No specific data.
Ingestion	: No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure	
Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
<u>Long term exposure</u>	
Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
Potential chronic health eff	<u>ects</u>
Not available.	
General	: No known significant effects or critical hazards.
Carcinogenicity	: No known significant effects or critical hazards.
Mutagenicity	: No known significant effects or critical hazards.
Teratogenicity	: No known significant effects or critical hazards.
Developmental effects	: No known significant effects or critical hazards.
Fertility effects	: No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Not available.

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Section 12. Ecological information

Product/ingredient name	Result	Species	Exposure
Silver	Acute EC50 1.4 µg/l Marine water	Algae - Chroomonas sp.	4 days
	Acute EC50 0.24 µg/l Fresh water	Daphnia - Daphnia magna	48 hours
	Acute LC50 11 µg/l Fresh water	Crustaceans - Ceriodaphnia reticulata	48 hours
	Acute LC50 2.13 µg/l Fresh water	Fish - Pimephales promelas	96 hours
	Chronic NOEC 5 mg/l Marine water	Algae - Glenodinium halli	72 hours
copper	Acute EC50 1100 µg/l Fresh water	Aquatic plants - Lemna minor	4 days
	Acute EC50 2.1 μg/l Fresh water	Daphnia - Daphnia longispina - Juvenile (Fledgling, Hatchling, Weanling)	48 hours
Date of issue/Date of revision	: 4/26/2024 Date of previous issue	: 4/24/2024 Version :	0.09 7

Section 12. Ecological information

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Acute IC50 13 μg/l Fresh water	Algae - Pseudokirchneriella subcapitata - Exponential growth phase	72 hours
Acute IC50 5.4 mg/l Marine water	Aquatic plants - Plantae - Exponential growth phase	72 hours
Acute LC50 0.072 µg/l Marine water	Crustaceans - Amphipoda - Adult	48 hours
Acute LC50 7.56 µg/l Marine water	Fish - Periophthalmus waltoni - Adult	96 hours
Chronic NOEC 2.5 µg/l Marine water	Algae - Nitzschia closterium - Exponential growth phase	72 hours
Chronic NOEC 7 mg/l Fresh water	Aquatic plants - Ceratophyllum demersum	3 days
Chronic NOEC 0.02 mg/l Fresh water	Crustaceans - Cambarus bartonii - Mature	21 days
Chronic NOEC 2 µg/l Fresh water Chronic NOEC 0.8 µg/l Fresh water	Daphnia - Daphnia magna Fish - Oreochromis niloticus - Juvenile (Fledgling, Hatchling, Weanling)	21 days 6 weeks

Persistence and degradability

Not available.

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
Silver	-	70	low

<u>Mobility in soil</u>

Soil/water partition	: Not available.
coefficient (Koc)	

Other adverse effects

: No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods	: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid
	dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	DOT Classification	TDG Classification	Mexico Classification	ADR/RID	IMDG	ΙΑΤΑ
UN number	Not regulated.	Not regulated.	Not regulated.	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name	-	-	-	-	-	-
Date of issue/Date of	revision : 4/26/	2024 Date o	f previous issue	: 4/24/2024	Version	: 0.09 8/1

Section 14. Transport information

Transport hazard class(es)	-	-	-	-	-	-
Packing group	-	-	-	-	-	-
Environmental hazards	No.	No.	No.	No.	No.	No.
Additional information	Reportable quantity 34013.6 lbs / 15442.2 kg. Package sizes shipped in quantities less than the product reportable quantity are not subject to the RQ (reportable quantity) transportation requirements.	-	-	-	-	-

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according : Not available. to IMO instruments

Section 15. Regulatory information

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Clean Air Act Section 112 (b) Hazardous Air Pollutants (HAPs)	:	Not listed	
Clean Air Act Section 602 Class I Substances	:	Not listed	
Clean Air Act Section 602 Class II Substances	:	Not listed	
DEA List I Chemicals (Precursor Chemicals)	:	Not listed	
DEA List II Chemicals (Essential Chemicals)	:	Not listed	
State regulations			
Massachusetts	:	The following components are listed: TIN; SILVER	
New York	:	The following components are listed: Silver	
New Jersey	1	The following components are listed: TIN; SILVER	
Pennsylvania	1	The following components are listed: TIN; SILVER COMPOUNDS	
California Prop. 65			
This product does not require a Safe Harbor warning under California Prop. 65.			
International regulations			

Montreal Protocol

Not listed.

Section 15. Regulatory information

Stockholm Convention on Persistent Organic Pollutants Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

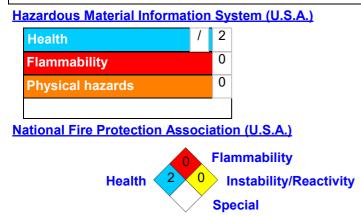
UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

International lists

National inventory	
Australia	: All components are listed or exempted.
Canada	: All components are listed or exempted.
China	: All components are listed or exempted.
Europe	: All components are listed or exempted.
Japan	: Japan inventory (CSCL): Not determined. Japan inventory (ISHL): Not determined.
Malaysia	: Not determined
New Zealand	: All components are listed or exempted.
Philippines	: All components are listed or exempted.
Republic of Korea	: All components are listed or exempted.
Taiwan	: All components are listed or exempted.
Turkey	: All components are listed or exempted.

Section 16. Other information



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Copyright ©2001, National Fire Protection Association, Quincy, MA 02269. This warning system is intended to be interpreted and applied only by properly trained individuals to identify fire, health and reactivity hazards of chemicals. The user is referred to certain limited number of chemicals with recommended classifications in NFPA 49 and NFPA 325, which would be used as a guideline only. Whether the chemicals are classified by NFPA or not, anyone using the 704 systems to classify chemicals does so at their own risk.

Procedure used to derive the classification

	Justification					
Not classified.						
<u>History</u>				- L		
Date of printing	: 4/26/2024					
	: 4/26/2024					
Date of issue/Date of revision	: 4/26/2024	Date of previous issue	: 4/24/2024	Version	:0.09	10/11

Section 16. Other information

Date of issue/Date of revision	
Date of previous issue	: 4/24/2024
Version	: 0.09
Key to abbreviations	: ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = Internediate Bulk Container IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) UN = United Nations
References	: Not available.

Indicates information that has changed from previously issued version.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.