SAFETY DATA SHEET

Flux WS 770



SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name : Flux WS 770

UFI : 73AP-60HM-500Q-9P5J

Product code : GHS023
Product description : Not available.

Product type : Liquid.

Other means of : Flux 770, WS 770, WS 700 VOC FREE

identification

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Not applicable.

Uses advised against

Not applicable.

1.3 Details of the supplier of the safety data sheet

AIM 9100 Henri Bourassa East Montreal, QC H1E 2S4 (514) 494-2000

AlM Solder Europe Sp. z.o.o. ul. Papiernicza 7 Łódź 92-312

Poland

e-mail address of person responsible for this SDS

: Safetydata@aimsolder.com

1.4 Emergency telephone number

Telephone number : INFOTRAC

Europe: 0800-181-29-24 International: (352) 323-3500

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Eye Dam. 1, H318

The product is classified as hazardous according to Regulation (EC) 1272/2008 as amended.

See Section 16 for the full text of the H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

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SECTION 2: Hazards identification

Hazard pictograms

Signal word : Danger

Hazard statements : Causes serious eye damage.

Precautionary statements

Prevention: Wear eye or face protection.

Response : IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses,

if present and easy to do. Continue rinsing.

Storage : Not applicable.

Disposal : Not applicable.

Annex XVII - Restrictions : Not applicable.

on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles

2.3 Other hazards

Product meets the criteria for PBT or vPvB according to Regulation (EC) No. 1907/2006, Annex XIII : This mixture does not contain any substances that are assessed to be a PBT or a

vPvB.

Other hazards which do not result in classification

: None known.

SECTION 3: Composition/information on ingredients

3.2 Mixtures : Mixture

Product/ingredient name	Identifiers	%	Classification	Specific Conc. Limits, M-factors and ATEs	Туре
dimethylammonium chloride	EC: 208-046-5 CAS: 506-59-2	≤5	Acute Tox. 4, H302 Eye Dam. 1, H318 See Section 16 for the full text of the H statements declared above.	ATE [Oral] = 1070 mg/kg	[1]

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

<u>Type</u>

[1] Substance classified with a health or environmental hazard

Occupational exposure limits, if available, are listed in Section 8.

SECTION 4: First aid measures

4.1 Description of first aid measures

Eye contact

: Get medical attention immediately. Call a poison center or physician. Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician.

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SECTION 4: First aid measures

Inhalation

: Get medical attention immediately. Call a poison center or physician. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

Skin contact

: Get medical attention immediately. Call a poison center or physician. Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician. Wash clothing before reuse. Clean shoes thoroughly before reuse.

Ingestion

: Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Chemical burns must be treated promptly by a physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Protection of first-aiders

: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

Over-exposure signs/symptoms

Eye contact : Adverse symptoms may include the following:

pain watering redness

Inhalation : No specific data.

Skin contact: Adverse symptoms may include the following:

pain or irritation

redness

blistering may occur

Ingestion : Adverse symptoms may include the following:

stomach pains

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician : In case of inhalation of decomposition products in a fire, symptoms may be delayed.

The exposed person may need to be kept under medical surveillance for 48 hours.

Specific treatments: No specific treatment.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media

: Use an extinguishing agent suitable for the surrounding fire.

Unsuitable extinguishing

media

: None known.

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SECTION 5: Firefighting measures

5.2 Special hazards arising from the substance or mixture

Hazards from the substance or mixture

: In a fire or if heated, a pressure increase will occur and the container may burst.

Hazardous combustion products

: Decomposition products may include the following materials:

carbon dioxide carbon monoxide nitrogen oxides halogenated compounds

5.3 Advice for firefighters

Special protective actions for fire-fighters

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Special protective equipment for fire-fighters

Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders

If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

6.2 Environmental precautions

: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

6.3 Methods and materials for containment and cleaning up

Small spill

: Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill

: Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product.

6.4 Reference to other sections

: See Section 1 for emergency contact information.

See Section 8 for information on appropriate personal protective equipment.

See Section 13 for additional waste treatment information.

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SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

Protective measures

: Put on appropriate personal protective equipment (see Section 8). Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. If during normal use the material presents a respiratory hazard, use only with adequate ventilation or wear appropriate respirator. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene

: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

7.2 Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

7.3 Specific end use(s)

Recommendations : Not available.
Industrial sector specific : Not available.
solutions

SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. Information is provided based on typical anticipated uses of the product. Additional measures might be required for bulk handling or other uses that could significantly increase worker exposure or environmental releases.

8.1 Control parameters

Occupational exposure limits

No exposure limit value known.

Recommended monitoring procedures

If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

DNELs/DMELs

No DNELs/DMELs available.

PNECs

No PNECs available.

8.2 Exposure controls

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SECTION 8: Exposure controls/personal protection

Appropriate engineering controls

: If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period.

Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection

Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles and/or face shield. If inhalation hazards exist, a full-face respirator may be required instead.

Skin protection

Hand protection

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Body protection

: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Other skin protection

: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection

: Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Environmental exposure controls

: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

9.1 Information on basic physical and chemical properties

Appearance

Physical state : Liquid.

Color: Not available.Odor: Not available.Odor threshold: Not available.Melting point/freezing point: Not available.Initial boiling point and boiling: Not available.

range

Flammability : Not available.

Lower and upper explosion : Not available.

limit

шш

Flash point

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SECTION 9: Physical and chemical properties

	Closed cup		Open cup			
Ingredient name	°C	°F	Method	°C	°F	Method
glycerol				177	350.6	
malic acid				203	397.4	
Oxirane, 2-methyl-, polymer with oxirane				204	399.2	ASTM D92-66

Auto-ignition temperature

Ingredient name	°C	°F	Method
malic acid	349	660.2	
glycerol	370	698	

Decomposition temperature : Not available.PH : Not available.Viscosity : Not available.

Solubility(ies) :

Not available.

Solubility in water : Not available.

Partition coefficient: n-octanol/ : Not applicable.

water

Vapor pressure :

	Va	Vapor Pressure at 20°C			Vapor pressure at 50°C		
Ingredient name	mm Hg	kPa	Method	mm Hg	kPa	Method	
water	17.5	2.3					
glycerol	0.000075	0.00001		0	0		
dimethylammonium chloride	0.000049	0.0000065					
malic acid	0.0000029	0.00000039					

Relative density : Not available.

Vapor density : Not available.

Explosive properties: Non-explosive in the presence of the following materials or conditions: open

flames, sparks and static discharge.

: Not available.

Oxidizing properties

Particle characteristics

Median particle size : Not applicable.

SECTION 10: Stability and reactivity

10.1 Reactivity : No specific test data related to reactivity available for this product or its ingredients.

10.2 Chemical stability : The product is stable.

10.3 Possibility of : Under normal conditions of storage and use, hazardous reactions will not occur.hazardous reactions

10.4 Conditions to avoid : No specific data.

10.5 Incompatible materials : No specific data.

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SECTION 10: Stability and reactivity

10.6 Hazardous decomposition products

: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
dimethylammonium chloride	LD50 Oral	Mouse	8100 mg/kg	-
	LD50 Oral	Rabbit	1600 mg/kg	-
	LD50 Oral	Rat	1070 mg/kg	-
	LD50 Oral	Rat	1070 mg/kg	-

Conclusion/Summary

: Not available.

Acute toxicity estimates

Product/ingredient name	Oral (mg/ kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
Flux WS 770 dimethylammonium chloride	35430.5	N/A	N/A	N/A	N/A
	1070	N/A	N/A	N/A	N/A

Irritation/Corrosion

Conclusion/Summary : Not available.

Sensitization

Conclusion/Summary : Not available.

Mutagenicity

Conclusion/Summary: Not available.

Carcinogenicity

Conclusion/Summary: Not available.

Reproductive toxicity

Conclusion/Summary : Not available.

Teratogenicity

Conclusion/Summary : Not available.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

Information on the likely

: Not available.

routes of exposure

Potential acute health effects

Eye contact : Causes serious eye damage.

Inhalation: No known significant effects or critical hazards.Skin contact: No known significant effects or critical hazards.Ingestion: No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

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SECTION 11: Toxicological information

Eye contact: Adverse symptoms may include the following:

pain watering redness

Inhalation : No specific data.

Skin contact: Adverse symptoms may include the following:

pain or irritation

redness

blistering may occur

Ingestion: Adverse symptoms may include the following:

stomach pains

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate : Not available.

effects

Potential delayed effects : Not available.

Long term exposure

Potential immediate

: Not available.

effects

Potential delayed effects : Not available.

Potential chronic health effects

Not available.

Conclusion/Summary: Not available.

General : No known significant effects or critical hazards.
 Carcinogenicity : No known significant effects or critical hazards.
 Mutagenicity : No known significant effects or critical hazards.
 Reproductive toxicity : No known significant effects or critical hazards.

11.2 Information on other hazards

11.2.1 Endocrine disrupting properties

Not available.

11.2.2 Other information

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

SECTION 12: Ecological information

12.1 Toxicity

Conclusion/Summary: Not available.

12.2 Persistence and degradability

Conclusion/Summary: Not available.

12.3 Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
dimethylammonium chloride	-3.28	-	low

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SECTION 12: Ecological information

12.4 Mobility in soil

Soil/water partition coefficient (Koc)

: Not available.

Mobility : Not available.

12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

12.6 Endocrine disrupting properties

Not available.

12.7 Other adverse effects

No known significant effects or critical hazards.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product

Methods of disposal

- : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.
- **Hazardous waste**

Packaging

Methods of disposal

- : The classification of the product may meet the criteria for a hazardous waste.
- : The generation of waste should be avoided or minimized wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

Special precautions

: This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information

	ADR/RID	ADN	IMDG	IATA
14.1 UN number or ID number	UN1788	UN1788	UN1788	UN1788
14.2 UN proper shipping name	Hydrobromic Acid	Hydrobromic Acid	Hydrobromic Acid	Hydrobromic Acid
14.3 Transport hazard class(es)	8	8	8	8
14.4 Packing group	III	III	III	III
14.5 Environmental hazards	No.	No.	No.	No.

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SECTION 14: Transport information

14.6 Special precautions for user

Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

14.7 Maritime transport in bulk according to IMO instruments

: Not available.

: Not applicable.

: Not listed

: Not listed

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture EU Regulation (EC) No. 1907/2006 (REACH)

Annex XIV - List of substances subject to authorization

Annex XIV

None of the components are listed.

Substances of very high concern

None of the components are listed.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and

articles

Other EU regulations

Industrial emissions (integrated pollution prevention and control) -

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Industrial emissions (integrated pollution prevention and control) -

Water

Ozone depleting substances (1005/2009/EU)

Not listed.

Prior Informed Consent (PIC) (649/2012/EU)

Not listed.

Persistent Organic Pollutants

Not listed.

Seveso Directive

This product is not controlled under the Seveso Directive.

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

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SECTION 15: Regulatory information

Not listed.

Inventory list

Australia : Not determined.
Canada : Not determined.
China : Not determined.

Eurasian Economic Union: Russian Federation inventory: Not determined.

Japan : Japan inventory (CSCL): All components are listed or exempted.

Japan inventory (ISHL): Not determined.

New Zealand: Not determined.Philippines: Not determined.Republic of Korea: Not determined.

Taiwan : All components are listed or exempted.

Thailand : Not determined.

Turkey : Not determined.

United States : Not determined.

Viet Nam : Not determined.

15.2 Chemical Safety : This product contains substances for which Chemical Safety Assessments are still

Assessment required.

SECTION 16: Other information

Indicates information that has changed from previously issued version.

Abbreviations and acronyms : ATE = Acute Toxicity Estimate

CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No.

1272/2008]

DMEL = Derived Minimal Effect Level DNEL = Derived No Effect Level

EUH statement = CLP-specific Hazard statement

N/A = Not available

PBT = Persistent, Bioaccumulative and Toxic PNEC = Predicted No Effect Concentration RRN = REACH Registration Number

SGG = Segregation Group

vPvB = Very Persistent and Very Bioaccumulative

Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Classification	Justification
Eye Dam. 1, H318	Calculation method

Full text of abbreviated H statements

H302 Harmful if swallowed.
H318 Causes serious eye damage.

Full text of classifications [CLP/GHS]

Acute Tox. 4 ACUTE TOXICITY - Category 4

Eye Dam. 1 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 1

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Notice to reader

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SECTION 16: Other information

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